

Test Report

No. SHAEC1819154401

Date: 31 Aug 2018

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HERAEUS (ZHAOYUAN) PRECIOUS METAL MATERIALS CO.,LTD./ HERAEUS ZHAOYUAN
(CHANGSHU) ELECTRONIC MATERIAL CO.,LTD

NO.238 LINGLONG ROAD, ZHAOYUAN CITY, SHANDONG PROVINCE, CHINA/NO. 86 HUANGPUJIANG
ROAD, CHANGSHU HI-TECH INDUSTRIAL DEVELOPMENT ZONE, JIANGSU, CHINA

The following sample(s) was/were submitted and identified on behalf of the clients as : solder wire

SGS Job No. : SP18-028654 - SH

Model No. : PbSn5Ag2.5

Date of Sample Received : 23 Aug 2018

Testing Period : 23 Aug 2018 - 31 Aug 2018

Test Requested : Selected test(s) as requested by client.

Test Method : Please refer to next page(s).

Test Results : Please refer to next page(s).

Conclusion : Based on the performed tests on submitted sample(s), the results of Lead, Mercury, Cadmium, Hexavalent chromium, Polybrominated biphenyls (PBBs), Polybrominated diphenyl ethers (PBDEs) and Phthalates such as Bis(2-ethylhexyl) phthalate (DEHP), Butyl benzyl phthalate (BBP), Dibutyl phthalate (DBP) and Diisobutyl phthalate (DIBP) comply with the limits as set by RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU.

Signed for and on behalf of
SGS-CSTC Standards Technical Services (Shanghai) Co., Ltd.

Dora Hu

Dora Hu
Approved Signatory



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Test Results :

Test Part Description :

Specimen No.	SGS Sample ID	Description
SN1	SHA18-191544.002	Silvery metal wire

Remarks :

- (1) 1 mg/kg = 1 ppm = 0.0001%
- (2) MDL = Method Detection Limit
- (3) ND = Not Detected (< MDL)
- (4) "-" = Not Regulated

RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU

Test Method : With reference to IEC 62321-4:2013+AMD1:2017, IEC62321-5:2013, IEC62321-7-1:2015, IEC 62321-6:2015 and IEC62321-8:2017, analyzed by ICP-OES, AAS, UV-Vis and GC-MS.

Test Item(s)	Limit	Unit	MDL	002
Cadmium (Cd)	100	mg/kg	2	ND
Lead (Pb)	1000	mg/kg	2	891211*▲
Mercury (Hg)	1000	mg/kg	2	ND
Hexavalent Chromium (Cr(VI))▼	-	µg/cm ²	0.10	ND
Sum of PBBs	1000	mg/kg	-	ND
Monobromobiphenyl	-	mg/kg	5	ND
Dibromobiphenyl	-	mg/kg	5	ND
Tribromobiphenyl	-	mg/kg	5	ND
Tetrabromobiphenyl	-	mg/kg	5	ND
Pentabromobiphenyl	-	mg/kg	5	ND
Hexabromobiphenyl	-	mg/kg	5	ND
Heptabromobiphenyl	-	mg/kg	5	ND
Octabromobiphenyl	-	mg/kg	5	ND
Nonabromobiphenyl	-	mg/kg	5	ND
Decabromobiphenyl	-	mg/kg	5	ND
Sum of PBDEs	1000	mg/kg	-	ND
Monobromodiphenyl ether	-	mg/kg	5	ND
Dibromodiphenyl ether	-	mg/kg	5	ND
Tribromodiphenyl ether	-	mg/kg	5	ND
Tetrabromodiphenyl ether	-	mg/kg	5	ND



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<u>Test Item(s)</u>	<u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>002</u>
Pentabromodiphenyl ether	-	mg/kg	5	ND
Hexabromodiphenyl ether	-	mg/kg	5	ND
Heptabromodiphenyl ether	-	mg/kg	5	ND
Octabromodiphenyl ether	-	mg/kg	5	ND
Nonabromodiphenyl ether	-	mg/kg	5	ND
Decabromodiphenyl ether	-	mg/kg	5	ND
Di-butyl Phthalate (DBP)	1000	mg/kg	50	ND
Benzyl Butyl Phthalate (BBP)	1000	mg/kg	50	ND
Di-2-Ethyl Hexyl Phthalate (DEHP)	1000	mg/kg	50	ND
Diisobutyl Phthalates (DIBP)	1000	mg/kg	50	ND

Notes :

- (1) The maximum permissible limit is quoted from RoHS Directive (EU) 2015/863. IEC 62321 series is equivalent to EN 62321 series
http://www.cenelec.eu/dyn/www/f?p=104:30:1742232870351101:::FSP_ORG_ID,FSP_LANG_ID:1258637,25
- (2) ▽ = a. The sample is positive for CrVI if the CrVI concentration is greater than 0.13 µg/cm². The sample coating is considered to contain CrVI
 b. The sample is negative for CrVI if CrVI is ND (concentration less than 0.10 µg/cm²). The coating is considered a non-CrVI based coating
 c. The result between 0.10 µg/cm² and 0.13 µg/cm² is considered to be inconclusive - unavoidable coating variations may influence the determination
 Information on storage conditions and production date of the tested sample is unavailable and thus Cr(VI) results represent status of the sample at the time of testing.
- (3) *The test result is only for reference
- (4) ▲According to the declaration from the client, Lead (Pb) in No.002 is exempted by EU RoHS directive 2011/65/EU based on [ANNEX III 7(a)]: Lead in high melting temperature type solders (i.e. lead-based alloys containing 85 % by weight or more lead).

Element(s)

Test Method : With reference to US EPA Method 3050B:1996, analysis was performed by ICP-OES.

<u>Test Item(s)</u>	<u>Unit</u>	<u>MDL</u>	<u>002</u>
Beryllium (Be)	mg/kg	5	ND
Antimony (Sb)	mg/kg	10	ND

PFOS (Perfluorooctane Sulfonates) and PFOA (Perfluorooctanoic Acid)



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Test Method : With reference to US EPA 3550C: 2007, analysis was performed by HPLC-MS.

Test Item(s)	Limit	Unit	MDL	002
Perfluorooctanesulfonate (PFOS)^	1000	mg/kg	10	ND
Perfluorooctanoic Acid (PFOA)	-	mg/kg	10	ND

Notes :

- (1) Max. limit specified by commission regulation (EU) No. 757/2010 amending regulation (EC) No 850/2004
- (2)^ PFOS refer to Perfluorooctanesulfonic acid and its derivatives including Perfluorooctanesulfonic acid, Perfluorooctane sulfonamide, N-Methylperfluorooctane sulfonamide, N-Ethylperfluorooctane sulfonamide, N-Methylperfluorooctane sulfonamidoethanol and N-Ethylperfluorooctane sulfonamidoethanol.



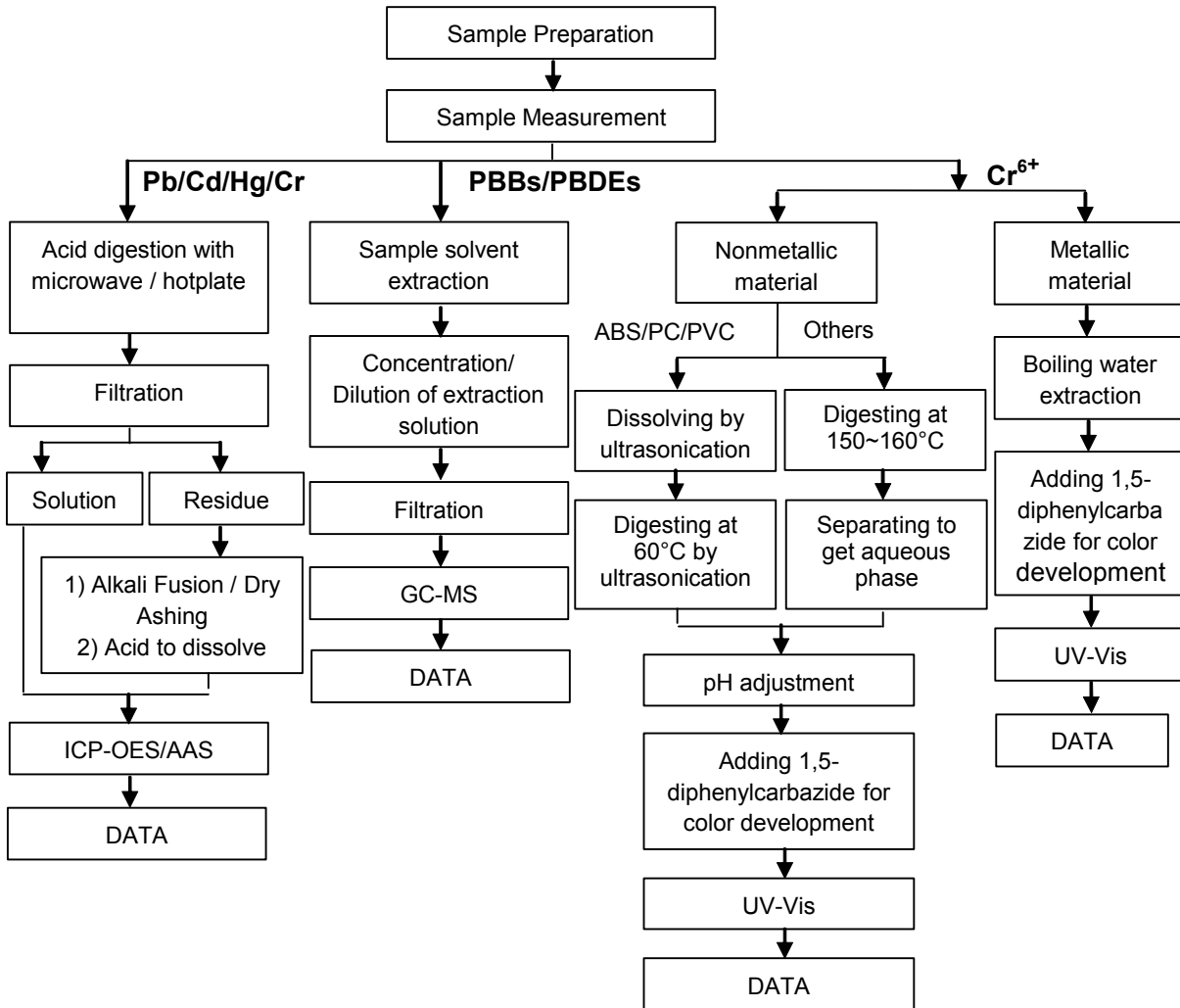
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Pb/Cd/Hg/Cr⁶⁺/PBBs/PBDEs Testing Flow Chart

- 1) Name of the person who made testing: Meria Jin/Gary Xu/ Xiaolong Yang/Sielina Song
- 2) Name of the person in charge of testing: Jan Shi/Myra Ma/Luna Xu/Shara Wang
- 3) These samples were dissolved totally by pre-conditioning method according to below flow chart. (Cr⁶⁺ and PBBs/PBDEs test method excluded)



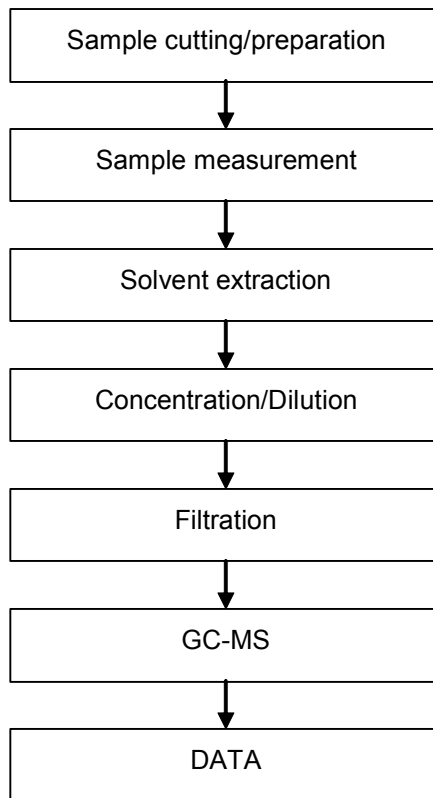
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Phthalates Testing Flow Chart

- 1) Name of the person who made testing: Sherlock Gao
- 2) Name of the person in charge of testing: Jessy Huang



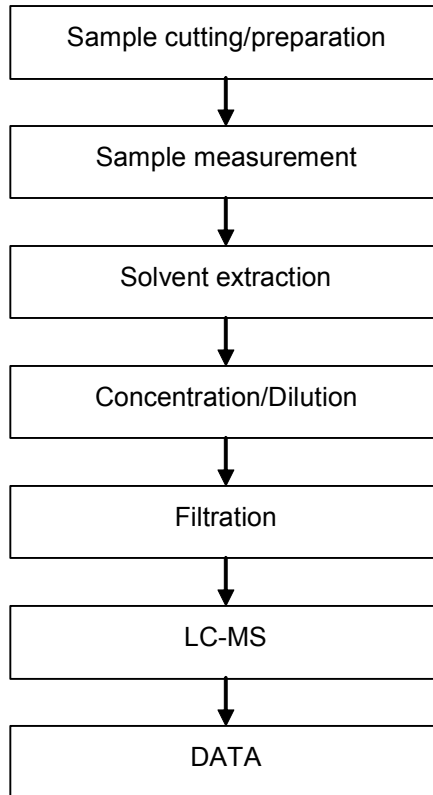
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PFOS/PFOA Testing Flow Chart

- 1) Name of the person who made testing: Richer Yu
- 2) Name of the person in charge of testing: Jessy Huang



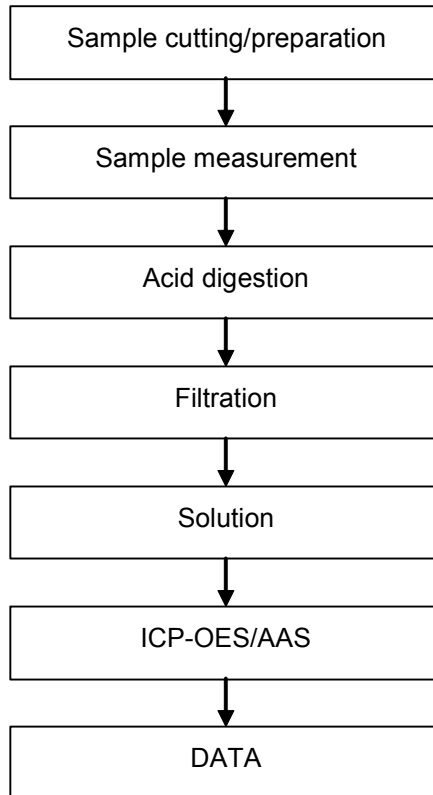
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Elements Testing Flow Chart

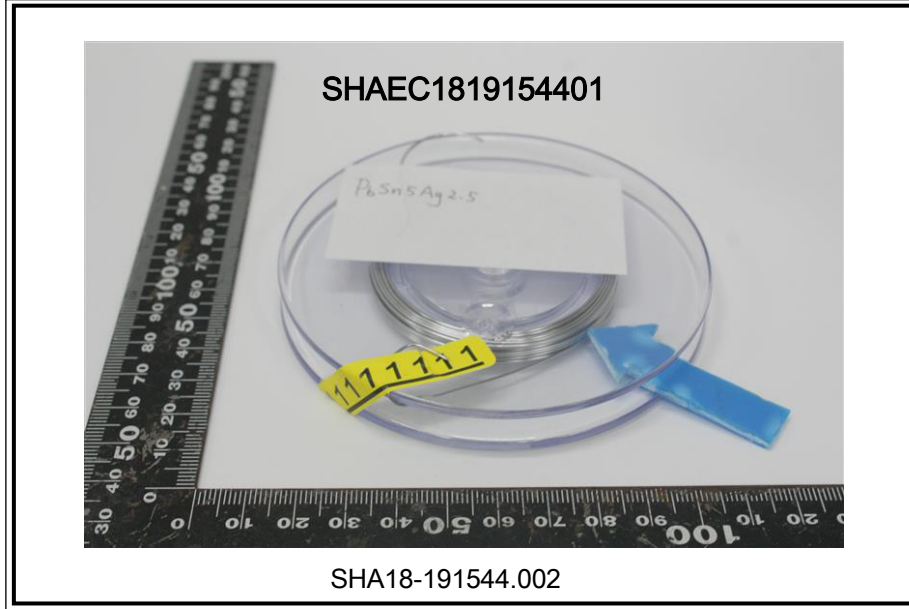
- 1) Name of the person who made testing: Meria Jin/Sielina Song
- 2) Name of the person in charge of testing: Luna Xu/Jan Shi



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