

# Test Report

No.: SHAEC24027119309

Date: Dec 03, 2024

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Client Name: HERAEUS ZHAOYUAN (CHANGSHU) ELECTRONIC MATERIAL CO.,LTD

Client Address: NO. 180 HUANGPUJIANG ROAD, SOUTHEAST ECONOMIC DEVELOPMENT ZONE, CHANGSHU CITY, JIANGSU PROVINCE, P.R. CHINA, 21550

Sample Name: Solder Wire

Model No.: PbSn5Ag2.5

The above sample(s) and information were provided by the client.

SGS Job No.: TIC1020241126092411CHC6

Sample Receiving Date: Nov 27, 2024

Testing Period: Nov 27, 2024 ~ Dec 03, 2024

Test Requested: Select test(s) as requested by the client.

Test Method(s): Please refer to next page(s).

Test Result(s): Please refer to next page(s).

Test Requirement	Conclusion
Element(s)	See Results
Halogen	See Results
EU RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU - Lead, Mercury, Cadmium, Hexavalent chromium, Polybrominated biphenyls (PBB), Polybrominated diphenyl ethers (PBDE), Bis(2-ethylhexyl) phthalate (DEHP), Butyl benzyl phthalate (BBP), Dibutyl phthalate (DBP) and Diisobutyl phthalate (DIBP)	Pass
Perfluorooctane sulfonic acid (PFOS) and its derivatives and Perfluorooctanoic acid (PFOA) and its salts	See Results

Signed for and on behalf of  
SGS-CSTC Standards Technical Services (Shanghai) Co., Ltd.

Tom Ni

Tom Ni  
Approved Signatory

scan to see the report



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**Test Result(s):**

Test Part Description:

SN ID	Sample No.	SGS Sample ID	Description
SN1	A5	SHA24-0271193-0001.C005	Silvery metal wire

**Remarks:**

- (1) 1 mg/kg = 1 ppm = 0.0001%
- (2) MDL = Method Detection Limit
- (3) ND = Not Detected (< MDL)
- (4) "-" = Not Regulated

**Element(s)**

**Test Method:** With reference to US EPA 3050B:1996, analysis was performed by ICP-OES/AAS.

Test Item(s)	Unit(s)	MDL	A5
Antimony(Sb)	mg/kg	10	ND
Beryllium(Be)	mg/kg	5	ND

**Notes:**

Antimony(Sb):The reported result is for reference only.

**Halogen**

**Test Method:** With reference to EN 14582:2016, analysis was performed by IC.

Test Item(s)	Unit(s)	MDL	A5
Fluorine(F)	mg/kg	20	ND
Chlorine(Cl)	mg/kg	50	ND
Bromine(Br)	mg/kg	50	ND
Iodine(I)	mg/kg	50	ND

**EU RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU - Lead, Mercury, Cadmium, Hexavalent chromium, Polybrominated biphenyls (PBB), Polybrominated diphenyl ethers (PBDE), Bis(2-ethylhexyl) phthalate (DEHP), Butyl benzyl phthalate (BBP), Dibutyl phthalate (DBP) and Diisobutyl phthalate (DIBP)**

**Test Method:** With reference to Titration method, IEC 62321-4:2013+AMD1:2017, IEC 62321-5:2013, IEC 62321-7-1:2015 and IEC 62321-12:2023, analysis was performed by ICP-OES/AAS, UV-Vis and GC-MS.

Test Item(s)	Limit	Unit(s)	MDL	A5
Lead(Pb)	0.1	%	-	91.1 <sup>▲</sup>
Mercury(Hg)	1000	mg/kg	2	ND
Cadmium(Cd)	100	mg/kg	2	ND
Hexavalent Chromium (Cr(VI)) ▼	-	µg/cm <sup>2</sup>	0.10	ND
Polybrominated biphenyls (PBB)	1000	mg/kg	-	ND
Monobrominated biphenyl (MonoBB)	-	mg/kg	25	ND



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Test Item(s)	Limit	Unit(s)	MDL	A5
Dibrominated biphenyl (DiBB)	-	mg/kg	25	ND
Tribrominated biphenyl (TriBB)	-	mg/kg	25	ND
Tetrabrominated biphenyl (TetraBB)	-	mg/kg	25	ND
Pentabrominated biphenyl (PentaBB)	-	mg/kg	25	ND
Hexabrominated biphenyl (HexaBB)	-	mg/kg	25	ND
Heptabrominated biphenyl (HeptaBB)	-	mg/kg	25	ND
Octabrominated biphenyl (OctaBB)	-	mg/kg	25	ND
Nonabrominated biphenyl (NonaBB)	-	mg/kg	25	ND
Decabrominated biphenyl (DecaBB)	-	mg/kg	25	ND
Polybrominated diphenyl ethers (PBDE)	1000	mg/kg	-	ND
Monobrominated diphenyl ether (MonoBDE)	-	mg/kg	25	ND
Dibrominated diphenyl ether (DiBDE)	-	mg/kg	25	ND
Tribrominated diphenyl ether (TriBDE)	-	mg/kg	25	ND
Tetrabrominated diphenyl ether (TetraBDE)	-	mg/kg	25	ND
Pentabrominated diphenyl ether (PentaBDE)	-	mg/kg	25	ND
Hexabrominated diphenyl ether (HexaBDE)	-	mg/kg	25	ND
Heptabrominated diphenyl ether (HeptaBDE)	-	mg/kg	25	ND
Octabrominated diphenyl ether (OctaBDE)	-	mg/kg	25	ND
Nonabrominated diphenyl ether (NonaBDE)	-	mg/kg	25	ND
Decabrominated diphenyl ether (DecaBDE)	-	mg/kg	25	ND
Bis(2-ethylhexyl) phthalate (DEHP)	1000	mg/kg	50	ND
Butyl benzyl phthalate (BBP)	1000	mg/kg	50	ND
Dibutyl phthalate (DBP)	1000	mg/kg	50	ND
Diisobutyl phthalate (DIBP)	1000	mg/kg	50	ND

**Notes:**

- (1) The maximum permissible limit is quoted from RoHS Directive (EU) 2015/863.
- (2) IEC 62321 series is equivalent to EN 62321 series.
- (3) ▼ =
  - a. The sample is positive for Cr(VI) if the Cr(VI) concentration is greater than 0.13 µg/cm<sup>2</sup>. The sample coating is considered to contain Cr(VI).
  - b. The sample is negative for Cr(VI) if Cr(VI) is ND (concentration less than 0.10 µg/cm<sup>2</sup>). The coating is considered a non-Cr(VI) based coating.
  - c. The result between 0.10 µg/cm<sup>2</sup> and 0.13 µg/cm<sup>2</sup> is considered to be inconclusive-unavoidable coating variations may influence the determination.
- (4) ▲ According to the declaration from the client, Lead (Pb) is exempted by EU RoHS directive 2011/65/EU based on [ANNEX III 7(a)]: Lead in high melting temperature type solders (i.e. lead-based alloys containing 85 % by weight or more lead).

More information about exemption can be found via the following link:  
<https://rohs.sgsonline.com.cn/PDFLinks/en/RSTS-TP-037%20RoHS%20Exemption%20%28EN%29.pdf>

**Perfluorooctane sulfonic acid (PFOS) and its derivatives and Perfluorooctanoic acid (PFOA) and its salts**



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**Test Method:** With reference to Modified EN 17681-1:2022, analysis was performed by HPLC-MS or LC-MS/MS.

Test Item(s)	CAS No.	Unit(s)	MDL	A5
<b>PFOS, its salts and related compounds</b>				
Perfluorooctane sulfonic acid (PFOS), its salts <sup>^</sup>	1763-23-1	mg/kg	10	ND
N-ethylperfluoro-1-octanesulfonamide (N-EtFOSA)	4151-50-2	mg/kg	10	ND
N-methylperfluoro-1-octanesulfonamide (N-MeFOSA)	31506-32-8	mg/kg	10	ND
2-(N-ethylperfluoro-1-octanesulfonamido)-ethanol (N-EtFOSE)	1691-99-2	mg/kg	10	ND
2-(N-methylperfluoro-1-octanesulfonamido)-ethanol (N-MeFOSE)	24448-09-7	mg/kg	10	ND
Perfluorooctane Sulfonamide (PFOSA), its salts <sup>^</sup>	754-91-6	mg/kg	10	ND
Perfluorooctane sulfonamidoacetic Acid (FOSAA), its salts <sup>^</sup>	2806-24-8	mg/kg	10	ND
N-Methylperfluoro-1-octanesulfonamidoacetic Acid (N-MeFOSAA), its salts <sup>^</sup>	2355-31-9	mg/kg	10	ND
N-Ethylperfluorooctane sulfonamidoacetic Acid (N-EtFOSAA), its salts <sup>^</sup>	2991-50-6	mg/kg	10	ND
Sum of Perfluorooctane sulfonic acid (PFOS) and its derivatives	-	mg/kg	-	ND
<b>PFOA, its salts</b>				
Perfluorooctanoic acid (PFOA), its salts <sup>^</sup>	335-67-1	mg/kg	10	ND

**Notes:**

1. <sup>^</sup>=Substances refer to its salts/derivative listed in below table.

Substance Name	CAS No.
<b>PFOS, its salts &amp; derivatives</b>	
Perfluorooctane sulfonic acid (PFOS)	1763-23-1
Potassium Perfluorooctanesulfonate (PFOS-K)	2795-39-3
Perfluorooctanesulfonic acid, lithium salt (PFOS-Li)	29457-72-5
Sodium perfluorooctanesulfonate (PFOS-Na)	4021-47-0
Ammonium perfluorooctanesulfonate (PFOS-NH <sub>4</sub> )	29081-56-9
Perfluorooctane sulfonate diethanolamine salt (PFOS-NH <sub>2</sub> (C <sub>2</sub> H <sub>4</sub> OH) <sub>2</sub> )	70225-14-8
Perfluorooctanesulfonic acid,tetraethylammonium salt (PFOS-N(C <sub>2</sub> H <sub>5</sub> ) <sub>4</sub> )	56773-42-3
N-decyl-N,N-dimethyldecan-1-aminium 1,1,2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-heptadecafluorooctane-1-sulfonate (PFOS-N(C <sub>10</sub> H <sub>21</sub> ) <sub>2</sub> (CH <sub>3</sub> ) <sub>2</sub> )	251099-16-8
TetrabutylAmmonium perfluorooctanesulfonate (PFOS-N(C <sub>4</sub> H <sub>9</sub> ) <sub>4</sub> )	111873-33-7



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Perfluorooctane Sulfonyl fluoride (PFOS-F)	307-35-7
Magnesium bis(heptadecafluorooctanesulphonate) (PFOS-Mg)	91036-71-4
Piperidine 1,1,2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-heptadecafluorooctanesulfonate	71463-74-6
Perfluorooctanesulfonate	45298-90-6
Triethylammonium perfluorooctane sulfonate (PFOS-N(C <sub>2</sub> H <sub>5</sub> ) <sub>3</sub> )	54439-46-2
Tetramethylammonium perfluorooctane sulfonate (PFOS-N(CH <sub>3</sub> ) <sub>4</sub> )	56773-44-5
N,N,N-Tripropylpentan-1-aminium heptadecafluorooctane-1-sulfonate (PFOS-N(C <sub>3</sub> H <sub>7</sub> ) <sub>3</sub> (C <sub>5</sub> H <sub>11</sub> ))	56773-56-9
N,N-Dibutyl-N-methylbutan-1-aminium heptadecafluorooctane-1-sulfonate (PFOS-N(C <sub>4</sub> H <sub>9</sub> ) <sub>3</sub> (CH <sub>3</sub> ))	124472-68-0
Iodonium, bis[4-(1,1-dimethylethyl)phenyl]-, salt with perfluoro-1-octanesulfonic acid (1:1)	213740-80-8
Diphenyl(2,4,6-trimethylphenyl)sulfonium perfluoro-1-octanesulfonate	258341-99-0
1-Hexadecylpyridinium perfluoro-1-octanesulfonate	334529-63-4
N,N,N-Triethyldecane-1-aminium heptadecafluorooctane-1-sulfonate	773895-92-4
Tetrabutylphosphonium perfluorooctane sulfonate (PFOS-P (C <sub>4</sub> H <sub>9</sub> ) <sub>4</sub> )	2185049-59-4
Perfluorooctanesulfonic acid diethylamine salt (PFOS-C <sub>4</sub> H <sub>11</sub> N)	2205029-08-7
heptyldimethyl{2-[(2-methylprop-2-enyl)oxy]ethyl}azanium heptadecafluorooctane-1-sulfonate (PFOS-C <sub>15</sub> H <sub>30</sub> NO <sub>2</sub> )	1203998-97-3
Perfluorooctane sulfonic anhydride (PFOSAN)	423-92-7
<b>FOSAA, its salts</b>	
Perfluorooctane sulfonamidoacetic Acid (FOSAA)	2806-24-8
N-[(Perfluorooctyl)sulfonyl]glycinate (FOSAA(anion))	909405-47-6
N-[(Perfluorooctyl)sulfonyl]glycine potassium salt (1:1) (FOSAA-K)	75260-69-4
N-[(Perfluorooctyl)sulfonyl]glycine sodium salt (1:1) (FOSAA-Na)	115716-87-5
<b>N-MeFOSAA, its salts</b>	
N-Methylperfluoro-1-octanesulfonamidoacetic Acid (N-MeFOSAA)	2355-31-9
2-(N-Methylperfluorooctanesulfonamido)acetate (N-Me-FOSAA(anion))	909405-48-7
Potassium N-((heptadecafluorooctyl)sulphonyl)-N-methylglycinate (N-Me-FOSAA-K)	70281-93-5
<b>N-EtFOSAA, its salts</b>	
N-Ethylperfluorooctane sulfonamidoacetic Acid (N-EtFOSAA)	2991-50-6
Glycine, N-ethyl-N-[(heptadecafluorooctyl)sulfonyl]-, potassium salt (N-Et-FOSAA-K)	2991-51-7
2-(N-Ethyl-perfluorooctanesulfonamido)acetate (N-Et-FOSAA(anion))	909405-49-8
Ammonium 2-(N-ethylperfluorooctanesulfonamido)acetate (N-Et-FOSAA-NH <sub>4</sub> )	2991-52-8
Sodium 2-(N-ethylperfluorooctanesulfonamido)acetate (N-Et-FOSAA-Na)	3871-50-9
<b>PFOSA, its salts</b>	
Perfluorooctane Sulfonamide (PFOSA)	754-91-6
Perfluorooctanesulfonamide lithium salt (1:1) (PFOSA-Li)	76752-79-9
Perfluorooctanesulfonamide Sodium salt (1:1) (PFOSA-Na)	76752-78-8



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Perfluorooctanesulfonamide Potassium salt (1:1) (PFOSA-K)	76752-70-0
Perfluorooctanesulfonamide Ammonium salt (1:1) (PFOSA-NH <sub>4</sub> )	76752-72-2
Heptadecafluorooctane-1-sulphonamide, compound with triethylamine (1:1) (PFOSA-C <sub>6</sub> H <sub>15</sub> N)	76752-82-4
<b>PFOA, its salts &amp; derivatives</b>	
Perfluorooctanoic acid (PFOA)	335-67-1
Sodium perfluorooctanoate (PFOA-Na)	335-95-5
Potassium perfluorooctanoate (PFOA-K)	2395-00-8
Silver perfluorooctanoate (PFOA-Ag)	335-93-3
Perfluorooctanoyl fluoride (PFOA-F)	335-66-0
Ammonium pentadecafluorooctanoate (APFO)	3825-26-1
Lithium perfluorooctanoate (PFOA-Li)	17125-58-5
Cobalt perfluorooctanoate (PFOA-Co)	35965-01-6
Cesium perfluorooctanoate (PFOA-Cs)	17125-60-9
Octanoic acid, 2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-pentadecafluoro-, chromium(3+) (PFOA-Cr(3+))	68141-02-6
Pentadecafluorooctanoic acid--piperazine (2/1) (PFOA-NH(C <sub>4</sub> H <sub>10</sub> N))	423-52-9
Pentadecafluorooctanoate (anion)	45285-51-6
Perfluorooctanoic Anhydride	33496-48-9
N,N,N-Triethylethanaminium perfluorooctanoate	98241-25-9
Perfluorooctanoate N,N,N-Trimethylmethanaminium	32609-65-7
Tetrapropylammonium perfluorooctanoate	277749-00-5
Potassium pentadecafluorooctanoate--water (1/1/2) (PFOA-K(H <sub>2</sub> O) <sub>2</sub> )	98065-31-7
Perfluorooctanoic acid compd. with ethanamine (1:1) (PFOA-C <sub>2</sub> H <sub>7</sub> N)	1376936-03-6
Pentadecafluorooctanoic acid--pyridine (1/1) (PFOA-C <sub>5</sub> H <sub>5</sub> N)	95658-47-2
pentadecafluorooctanoic acid- 1-phenylpiperazine(1:1) (PFOA-C <sub>10</sub> H <sub>14</sub> N <sub>2</sub> )	1514-68-7
N,N,N-Trimethyloctan-1-aminium pentadecafluorooctanoate (PFOA-C <sub>11</sub> H <sub>26</sub> N)	927835-01-6

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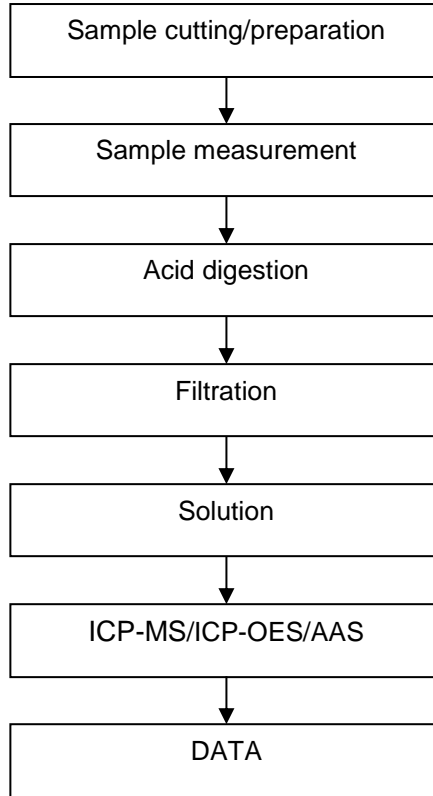


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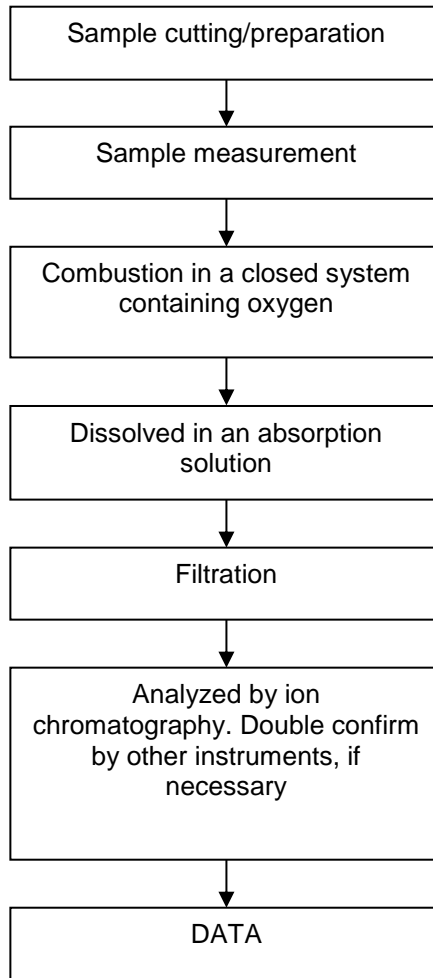
### Elements Testing Flow Chart



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### Halogen Testing Flow Chart



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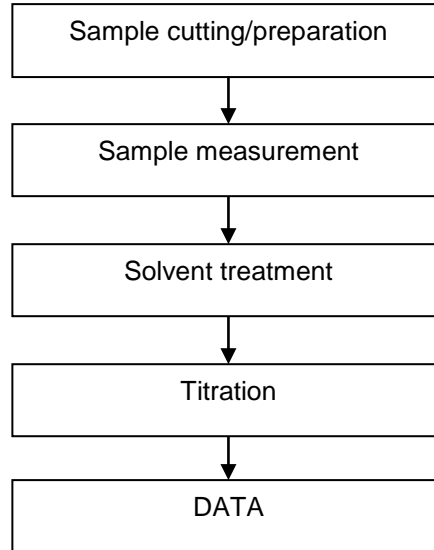
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### Titration Testing Flow Chart



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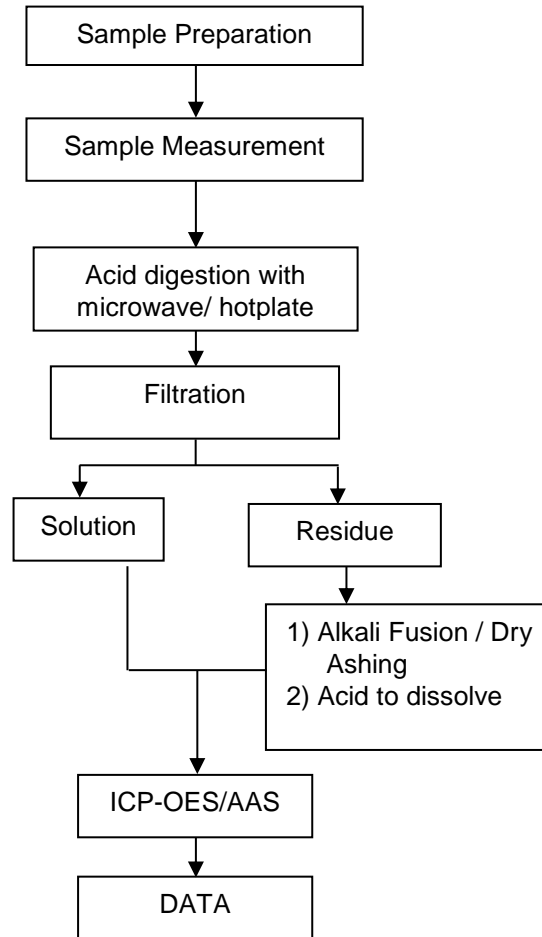
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### Elements Testing Flow Chart

These samples were dissolved totally by pre-conditioning method according to below flow chart.

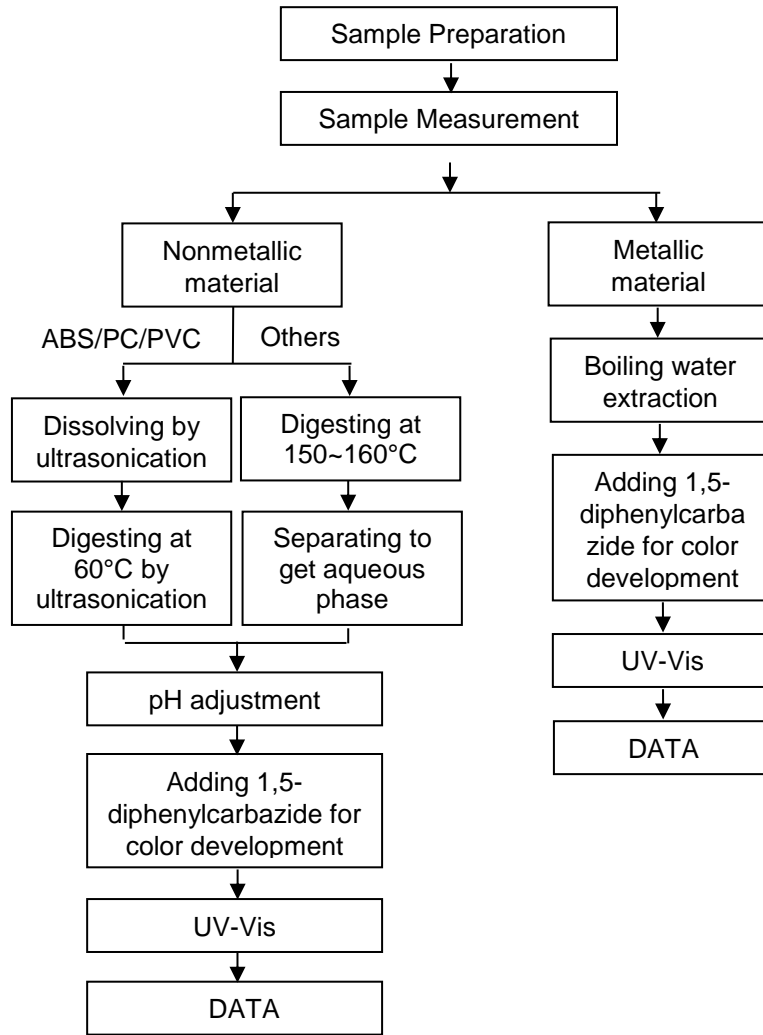


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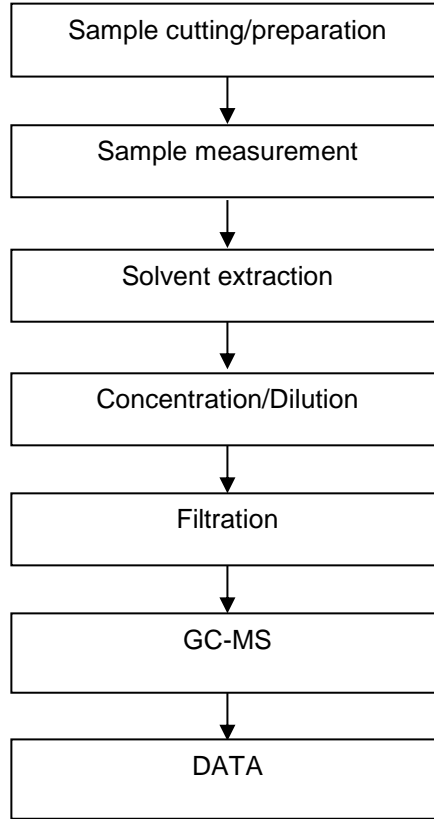
**Hexavalent Chromium (Cr(VI)) Testing Flow Chart**



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**PBB/PBDE/Phthalates Testing Flow Chart**

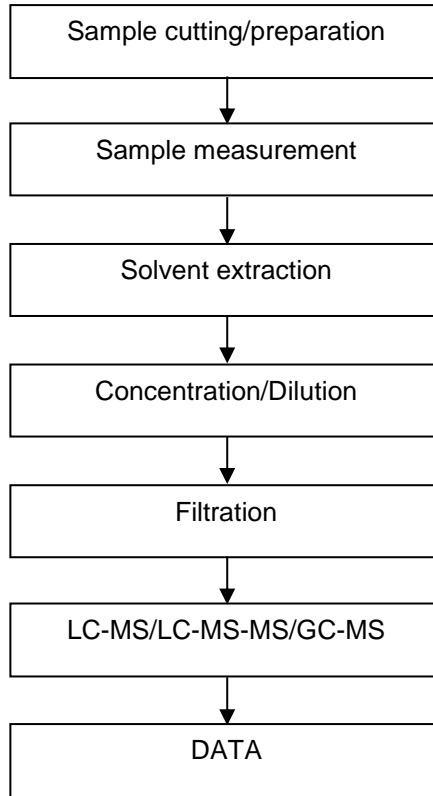


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### PFASs/ PFOS/PFOA Testing Flow Chart



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## Test Report

No.: SHAEC24027119309

Date: Dec 03, 2024

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### Sample Photo:



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