



# Test Report

No.: EKR25200102M05

Date: 12-Feb-2025

Page: 1 of 15

SUMITOMO BAKELITE SINGAPORE PTE CO., LTD.  
NO. 1 SENOKO SOUTH ROAD, SINGAPORE 758069

The following sample(s) was/were submitted and identified by the applicant as:

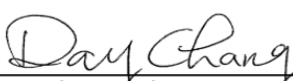
Sample Submitted By : SUMITOMO BAKELITE SINGAPORE PTE CO., LTD.  
Sample Name : EPOXY MOLDING COMPOUND  
Style/Item No. : EME-G600 TYPE C

=====  
Sample Receiving Date : 03-Feb-2025  
Testing Period : 03-Feb-2025 to 07-Feb-2025

Test Requested : (1) As specified by client, with reference to RoHS 2011/65/EU Annex II and amending Directive (EU) 2015/863 to determine Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP contents in the submitted sample(s).  
(2) Please refer to next pages for the other item(s).

Test Results : Please refer to following pages.

Conclusion : (1) Based on the performed tests on submitted sample(s), the test results of Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP comply with the limits as set by RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU.

  
Ray Chang, Ph.D./Department Manager  
Signed for and on behalf of  
SGS TAIWAN LTD.  
Chemical Laboratory-Kaohsiung



PIN CODE: 453DDB99

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SUMITOMO BAKELITE SINGAPORE PTE CO., LTD.  
NO. 1 SENOKO SOUTH ROAD, SINGAPORE 758069

## Test Part Description

No.1 : BLACK EPOXY MOLDING COMPOUND

## Test Result(s)

Test Item(s)	Method	Unit	MDL	Result	Limit
				No.1	
Cadmium (Cd)	With reference to IEC 62321-5: 2013, analysis was performed by ICP-OES.	mg/kg	2	n.d.	100
Lead (Pb)	With reference to IEC 62321-5: 2013, analysis was performed by ICP-OES.	mg/kg	2	n.d.	1000
Mercury (Hg)	With reference to IEC 62321-4: 2013+AMD1: 2017, analysis was performed by ICP-OES.	mg/kg	2	n.d.	1000
Hexavalent Chromium Cr(VI)	With reference to IEC 62321-7-2: 2017, analysis was performed by UV-VIS.	mg/kg	8	n.d.	1000
Monobromobiphenyl	With reference to IEC 62321-6: 2015, analysis was performed by GC/MS.	mg/kg	5	n.d.	-
Dibromobiphenyl		mg/kg	5	n.d.	-
Tribromobiphenyl		mg/kg	5	n.d.	-
Tetrabromobiphenyl		mg/kg	5	n.d.	-
Pentabromobiphenyl		mg/kg	5	n.d.	-
Hexabromobiphenyl		mg/kg	5	n.d.	-
Heptabromobiphenyl		mg/kg	5	n.d.	-
Octabromobiphenyl		mg/kg	5	n.d.	-
Nonabromobiphenyl		mg/kg	5	n.d.	-
Decabromobiphenyl		mg/kg	5	n.d.	-
<b>Sum of PBBs</b>		mg/kg	-	n.d.	1000
Monobromodiphenyl ether		With reference to IEC 62321-6: 2015, analysis was performed by GC/MS.	mg/kg	5	n.d.
Dibromodiphenyl ether	mg/kg		5	n.d.	-
Tribromodiphenyl ether	mg/kg		5	n.d.	-
Tetrabromodiphenyl ether	mg/kg		5	n.d.	-
Pentabromodiphenyl ether	mg/kg		5	n.d.	-
Hexabromodiphenyl ether	mg/kg		5	n.d.	-
Heptabromodiphenyl ether	mg/kg		5	n.d.	-
Octabromodiphenyl ether	mg/kg		5	n.d.	-
Nonabromodiphenyl ether	mg/kg		5	n.d.	-
Decabromodiphenyl ether	mg/kg		5	n.d.	-
<b>Sum of PBDEs</b>	mg/kg		-	n.d.	1000

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NO. 1 SENOKO SOUTH ROAD, SINGAPORE 758069

Test Item(s)	Method	Unit	MDL	Result	Limit
				No.1	
Antimony (Sb) (CAS No.: 7440-36-0)	With reference to US EPA 3052: 1996, analysis was performed by ICP-OES.	mg/kg	2	n.d.	-
Beryllium (Be) (CAS No.: 7440-41-7)	With reference to US EPA 3052: 1996, analysis was performed by ICP-OES.	mg/kg	2	n.d.	-
Arsenic (As) (CAS No.: 7440-38-2)	With reference to US EPA 3052: 1996, analysis was performed by ICP-OES.	mg/kg	2	n.d.	-
Fluorine (F) (CAS No.: 14762-94-8)	With reference to BS EN 14582: 2016, analysis was performed by IC.	mg/kg	50	n.d.	-
Chlorine (Cl) (CAS No.: 22537-15-1)		mg/kg	50	n.d.	-
Bromine (Br) (CAS No.: 10097-32-2)		mg/kg	50	n.d.	-
Iodine (I) (CAS No.: 14362-44-8)		mg/kg	50	n.d.	-
Perfluorooctane sulfonates and its salts (PFOS and its salts) (CAS No.: 1763-23-1 and its salts)	With reference to CEN/TS 15968: 2010, analysis was performed by LC/MS/MS.	mg/kg	0.01	n.d.	-
Perfluorooctanoic acid and its salts (PFOA and its salts) (CAS No.: 335-67-1 and its salts)	With reference to CEN/TS 15968: 2010, analysis was performed by LC/MS/MS.	mg/kg	0.01	n.d.	-
Hexabromocyclododecane (HBCDD) and all major diastereoisomers identified ( $\alpha$ -HBCDD, $\beta$ -HBCDD, $\gamma$ -HBCDD) (CAS No.: 25637-99-4, 3194-55-6 (134237-51-7, 134237-50-6, 134237-52-8))	With reference to IEC 62321: 2008, analysis was performed by GC/MS.	mg/kg	5	n.d.	-
<b>Phthalates</b>					
Dibutyl phthalate (DBP)	With reference to IEC 62321-8: 2017, analysis was performed by GC/MS.	mg/kg	50	n.d.	1000
Butyl benzyl phthalate (BBP)	With reference to IEC 62321-8: 2017, analysis was performed by GC/MS.	mg/kg	50	n.d.	1000
Diisobutyl phthalate (DIBP)	With reference to IEC 62321-8: 2017, analysis was performed by GC/MS.	mg/kg	50	n.d.	1000
Di-(2-ethylhexyl) phthalate (DEHP)	With reference to IEC 62321-8: 2017, analysis was performed by GC/MS.	mg/kg	50	n.d.	1000
Diisodecyl phthalate (DIDP) (CAS No.: 26761-40-0, 68515-49-1)	With reference to IEC 62321-8: 2017, analysis was performed by GC/MS.	mg/kg	50	n.d.	-
Diisononyl phthalate (DINP) (CAS No.: 28553-12-0, 68515-48-0)	With reference to IEC 62321-8: 2017, analysis was performed by GC/MS.	mg/kg	50	n.d.	-
Di-n-octyl phthalate (DNOP) (CAS No.: 117-84-0)	With reference to IEC 62321-8: 2017, analysis was performed by GC/MS.	mg/kg	50	n.d.	-

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SUMITOMO BAKELITE SINGAPORE PTE CO., LTD.  
NO. 1 SENOKO SOUTH ROAD, SINGAPORE 758069

## Note :

1. mg/kg = ppm ; 0.1wt% = 0.1% = 1000ppm
2. MDL = Method Detection Limit
3. n.d. = Not Detected ( Less than MDL)
4. "-" = Not Regulated
5. Unless otherwise stated , the decision rule for conformity reporting is based on Binary Statement for Simple Acceptance Rule (w=0) stated in ILAC-G8:09/2019. According to this rule, the judgement of conformity is based on the comparing test results with limits.
6. This is the additional test report of EKR25200102.

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## PFAS Remark :

The quantitative technology of PFAS is to analyze the specific structure of PFAS substances. However, PFAS acid and its salts with the same carbon number group have the same specific structure that can be identified. The tested results of the analyzed specific structure cannot be distinguished to identify the contribution from PFAS acid or its salts. Therefore, the tested results display the sum of concentrations of PFAS acids and its salts with the same carbon number group. The concentration of PFAS substances in the below table have been included in the tested results, please refer to the table for relevant information: (The listed PFAS substances are examples only, it do not include all PFAS salts with the same carbon number group.)

Group Name	Substance Name	CAS No.
PFOS, its salts & derivatives	Perfluorooctane sulfonates (PFOS)	1763-23-1
	Potassium perfluorooctanesulfonate (PFOS-K)	2795-39-3
	Perfluorooctanesulfonic acid, lithium salt (PFOS-Li)	29457-72-5
	Perfluorooctanesulfonic acid, ammonium salt (PFOS-NH <sub>4</sub> )	29081-56-9
	Perfluorooctane sulfonate diethanolamine salt (PFOS-NH(OH) <sub>2</sub> )	70225-14-8
	Perfluorooctanesulfonic acid, tetraethylammonium salt (PFOS-N(C <sub>2</sub> H <sub>5</sub> ) <sub>4</sub> )	56773-42-3
	N-decyl-N,N-dimethyldecyl-1-aminium 1,1,2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-heptadecafluorooctane-1-sulfonate (PFOS-DDA)	251099-16-8
	TetrabutylAmmonium perfluorooctanesulfonate (PFOS-N(C <sub>4</sub> H <sub>9</sub> ) <sub>4</sub> )	111873-33-7
	Perfluorooctane sulfonyl fluoride (POSF)	307-35-7
	Perfluorooctanesulfonic acid, magnesium salt (PFOS-Mg)	91036-71-4
	Perfluorooctanesulfonic acid, sodium salt (PFOS-Na)	4021-47-0
	Piperidine 1,1,2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-heptadecafluorooctanesulfonate	71463-74-6
	Perfluorooctanesulfonate (anion)	45298-90-6
	1-Octanesulfonic acid, 1,1,2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-heptadecafluoro-, compd. with N,N-diethylethanamine (1:1) (PFOS-N(C <sub>2</sub> H <sub>5</sub> ) <sub>3</sub> )	54439-46-2
	Methanaminium, N,N,N-trimethyl-, 1,1,2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-heptadecafluoro-1-octanesulfonate (1:1) (PFOS-N(CH <sub>3</sub> ) <sub>4</sub> )	56773-44-5
	1-Pentanaminium, N,N,N-tripropyl-, 1,1,2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-heptadecafluoro-1-octanesulfonate (1:1) (PFOS-N(C <sub>3</sub> H <sub>7</sub> ) <sub>3</sub> (C <sub>5</sub> H <sub>11</sub> ))	56773-56-9
1-Butanaminium, N,N-dibutyl-N-methyl-, 1,1,2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-heptadecafluoro-1-octanesulfonate (1:1) (PFOS-N(C <sub>4</sub> H <sub>9</sub> ) <sub>3</sub> (CH <sub>3</sub> ))	124472-68-0	

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SUMITOMO BAKELITE SINGAPORE PTE CO., LTD.

NO. 1 SENOKO SOUTH ROAD, SINGAPORE 758069

Group Name	Substance Name	CAS No.
PFOS, its salts & derivatives	Iodonium, bis[4-(1,1-dimethylethyl)phenyl]-, 1,1,2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-heptadecafluoro-1-octanesulfonate (1:1)	213740-80-8
	Sulfonium, diphenyl(2,4,6-trimethylphenyl)-, 1,1,2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-heptadecafluoro-1-octanesulfonate (1:1)	258341-99-0
	Pyridinium, 1-hexadecyl-, 1,1,2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-heptadecafluoro-1-octanesulfonate (1:1)	334529-63-4
	1-Decanaminium, N,N,N-triethyl-, 1,1,2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-heptadecafluoro-1-octanesulfonate (1:1)	773895-92-4
	Tetrabutylphosphonium perfluorooctane sulfonate (PFOS-P(C <sub>4</sub> H <sub>9</sub> ) <sub>4</sub> )	2185049-59-4
	Perfluorooctanesulfonic acid diethylamine salt (PFOS-C <sub>4</sub> H <sub>11</sub> N)	2205029-08-7
	Heptyldimethyl{2-[(2-methylprop-2-enyl)oxy]ethyl}azanium perfluorooctanesulfonate (PFOS-C <sub>15</sub> H <sub>30</sub> NO <sub>2</sub> )	1203998-97-3
	1-Octanesulfonic acid, 1,1,2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-heptadecafluoro-, 1,1'-anhydride (PFOSAN)	423-92-7
PFOA, its salts & derivatives	Perfluorooctanoic acid (PFOA)	335-67-1
	Sodium perfluorooctanoate (PFOA-Na)	335-95-5
	Potassium perfluorooctanoate (PFOA-K)	2395-00-8
	Silver perfluorooctanoate (PFOA-Ag)	335-93-3
	Perfluorooctanoyl fluoride (PFOA-F)	335-66-0
	Ammonium pentadecafluorooctanoate (APFO)	3825-26-1
	Lithium perfluorooctanoate (PFOA-Li)	17125-58-5
	Cobalt perfluorooctanoate (PFOA-Co)	35965-01-6
	Cesium perfluorooctanoate (PFOA-Cs)	17125-60-9
	Octanoic acid, 2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-pentadecafluoro-, chromium(3+) (PFOA-Cr(3 <sup>+</sup> ))	68141-02-6
	Pentadecafluorooctanoic acid--piperazine (2/1)PFOA-NH(C <sub>4</sub> H <sub>10</sub> N)	423-52-9
	Pentadecafluorooctanoate (anion)	45285-51-6
	Perfluorooctanoic Anhydride	33496-48-9
	Ethanaminium, N,N,N-triethyl-, 2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-pentadecafluorooctanoate (1:1)	98241-25-9
	Tetramethylammoniumperfluorooctanoat	32609-65-7
1-Propanaminium, N,N,N-tripropyl-, 2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-pentadecafluorooctanoate (1:1)	277749-00-5	

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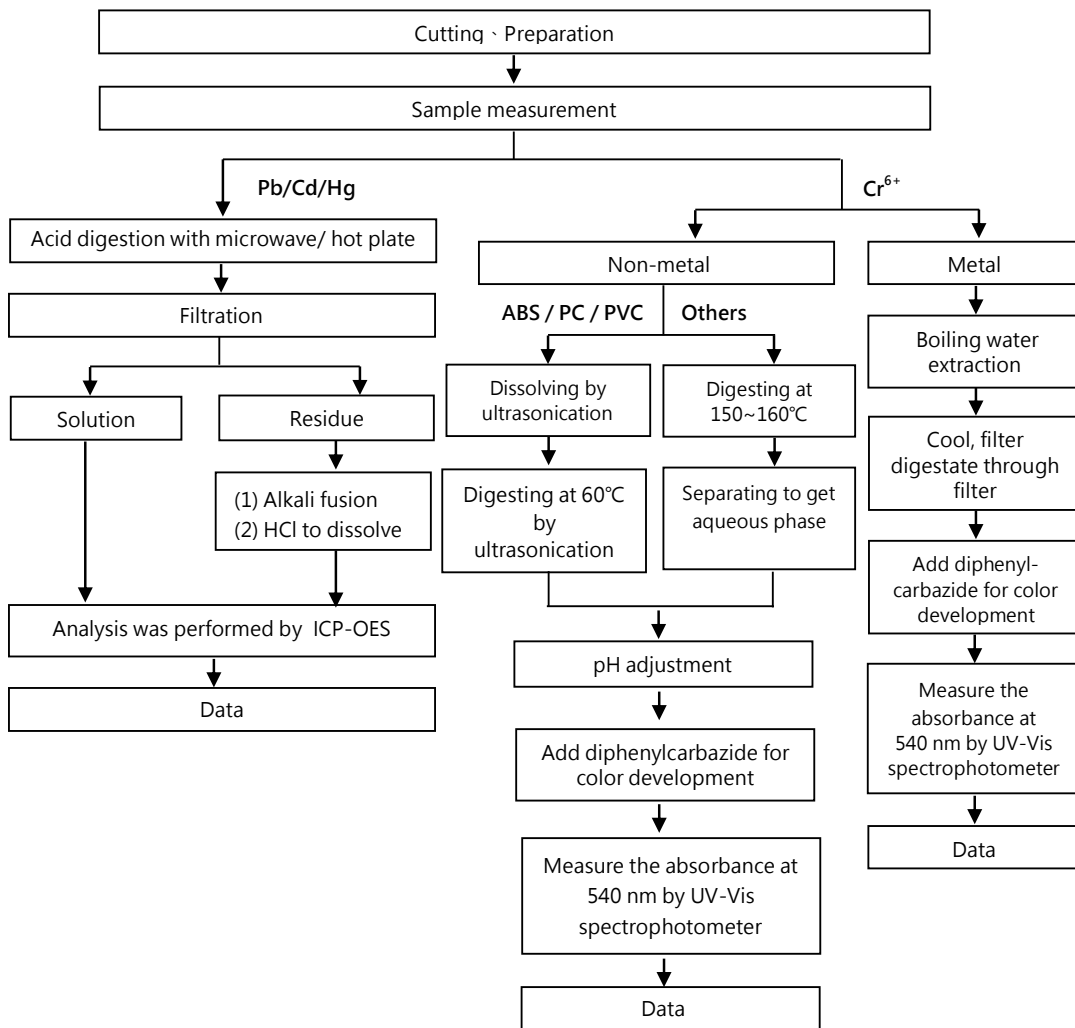
Group Name	Substance Name	CAS No.
PFOA, its salts & derivatives	Octanoic acid, 2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-pentadecafluoro-, potassium salt, hydrate (1:1:2) (PFOA-K(H <sub>2</sub> O) <sub>2</sub> )	98065-31-7
	Octanoic acid, 2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-pentadecafluoro-, compd. with ethanamine (1:1) (PFOA-C <sub>2</sub> H <sub>7</sub> N)	1376936-03-6
	Octanoic acid, pentadecafluoro-, compd. with pyridine (1:1) (9CI) (PFOA-C <sub>5</sub> H <sub>5</sub> N)	95658-47-2
	Pentadecafluorooctanoic acid- 1-phenylpiperazine(1:1) (PFOA-C <sub>10</sub> H <sub>14</sub> N <sub>2</sub> )	1514-68-7
	1-Octanaminium, N,N,N-trimethyl-, 2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-pentadecafluorooctanoate (1:1) (PFOA- C <sub>11</sub> H <sub>26</sub> N)	927835-01-6

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## Analytical flow chart of heavy metal

These samples were dissolved totally by pre-conditioning method according to below flow chart.

( Cr<sup>6+</sup> test method excluded )

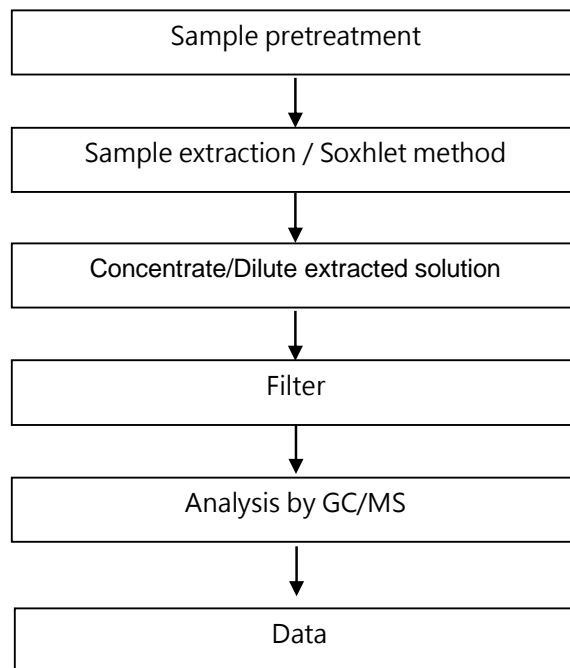


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## PBB/PBDE analytical FLOW CHART

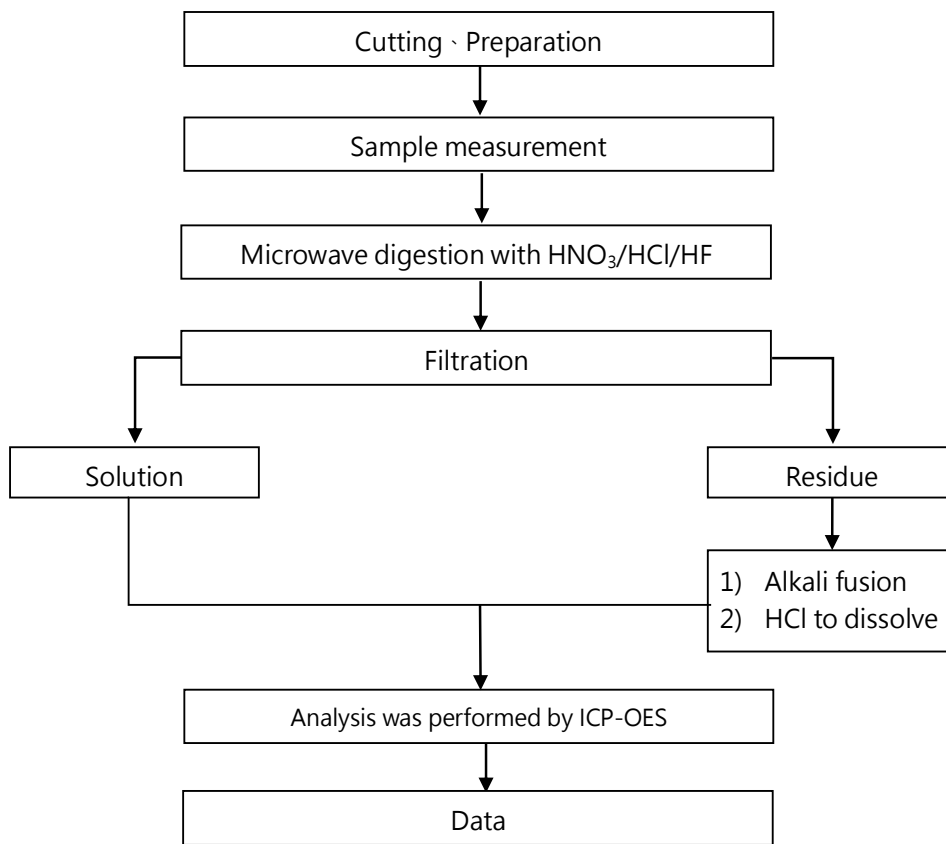


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### Analytical flow chart of elements (Heavy metal included)

These samples were dissolved totally by pre-conditioning method according to below flow chart.

【Reference method : US EPA 3051A 、 US EPA 3052】

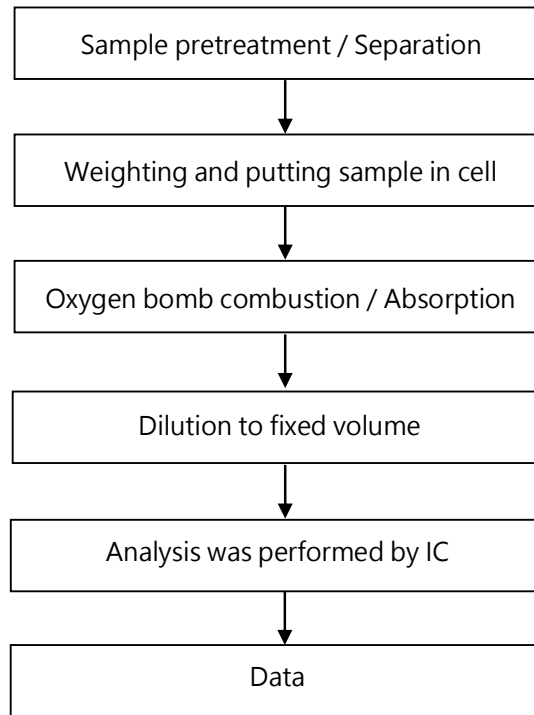


\* US EPA 3051A method does not add HF.

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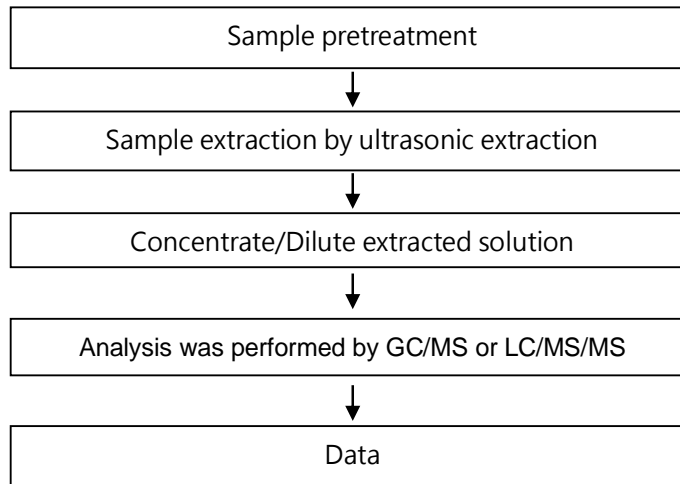
### Analytical flow chart - Halogen



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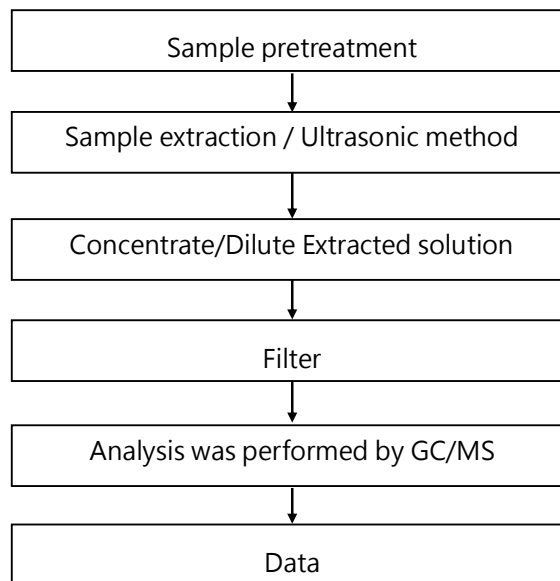
### Analytical flow chart – PFAS (including PFOA/PFOS/its related compound, etc.)



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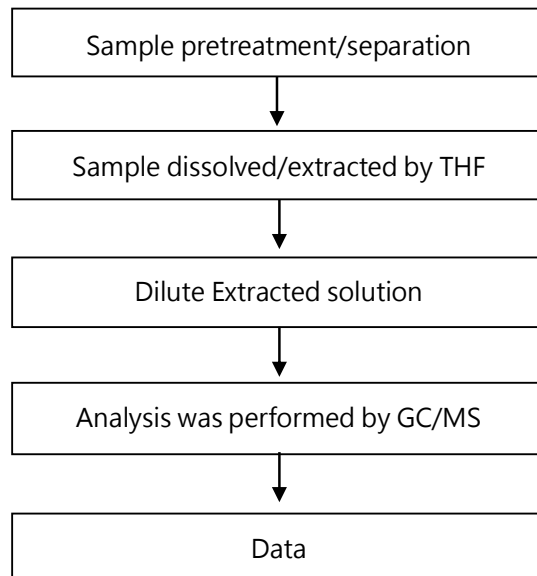
### Analytical flow chart - HBCDD



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### Analytical flow chart of phthalate content

【 Test method: IEC 62321-8 】



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## Test Report

No.: EKR25200102M05

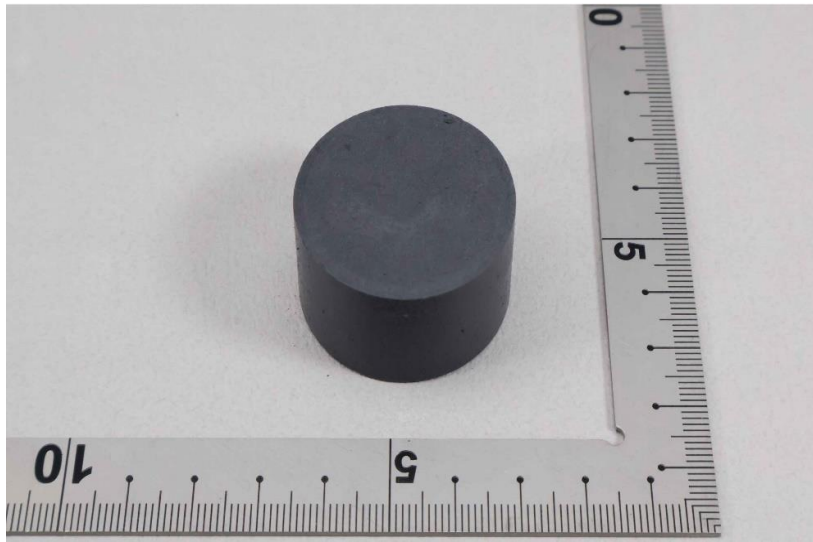
Date: 12-Feb-2025

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\* The tested sample / part is marked by an arrow if it's shown on the photo. \*

### EKR25200102



\*\* End of Report \*\*

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