

# TEST REPORT (시 험 성 적 서)

신청기관 (인) : HLB이노베이션 APPLICANT : HLB innoVation Co.,Ltd.

주소 (한글) : 경기도 화성시 향남읍 발안공단로4길 16 ADDRESS (ENGL.) : 16, Barangongdan-ro 4-gil, Hyangnam-eup,

Hwaseong-si, Gyeonggi-do, Korea

발행면수 (PAGE): 1 of 10

발행일자 (DATE) : 2023. 05. 04.

시험성적서 번호 (REPORT NO.):RT23R-S2560-K

시료 명세 :시료에 대한 상세한 정보는 아래와 같음 (SAMPLE DESCRIPTION) (The following submitted sample(s) said to be)

제품명/형식 : Cu Alloy PMC90 + Ag Plating (NAME/TYPE OF PRODUCT) (Cu Alloy PMC90 + Ag Plating)

시료고유번호 : RT23R-S2560 (RT23R-S2560) (RT23R-S2560) (RT23R-S2560) (RT23R-S2560) (RT23R-S2560) (HLB InnoVation Co.,Ltd.)

시료접수일자 : 2023. 04. 19. (SAMPLE RECEIVED) (Apr. 19, 2023)

시험일자 : 2023. 04. 19. ~ 2023. 05. 04. (TESTING DATE) (Apr. 19, 2023 ~ May 04, 2023)

시험방법 : 이 시험성적서의 다음 페이지 첨부

(TEST METHOD) (Please see the following page)

시험결과 : 이 시험성적서의 다음 페이지 첨부

(TEST RESULT) (Please see the following page)

비고 (Notes): 1. 이 시험성적서는 제시된 시료 및 시료명으로 시험한 결과로서 유사 대상시료에 적용할 수 없음.

(The test results presented in this report refer only to the object tested.)

2. 이 시험성적서는 승인없이 복사 사용을 금함.

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승인자 (Approved by)

장준용/기술책임자

2628

(Jade Jang / Lab. Technical Manager)

권한자 (Authorized by)

박병옥/소장

(Bo Park / Lab. General Manager)

Authenticity check







(시 험 성 적 서)

발행면수 (PAGE): 2 of 10 발행일자 (DATE): 2023. 05. 04.

시험성적서 번호 (REPORT NO.): RT23R-S2560-K 시료고유번호 (SAMPLE ID NO.): RT23R-S2560

시료명 (SAMPLE DESCRIPTION) : Cu Alloy PMC90 + Ag Plating

(Cu Alloy PMC90 + Ag Plating)

(ed Alloy I Meso - Ag I lating)					
시험항목	단위	분석방법	검출한계	시험결과	
(TEST ITEM)	(UNIT)	(UNIT) (TEST METHOD)		(RESULT)	
카드뮴 (Cadmium, Cd)	mg/kg With reference to IEC 62321-5 Edition 1.0: 2013,		0.5	N.D.	
납 (Lead, Pb)	mg/kg	by acid digestion and determined by ICP-OES	5	N.D.	
수은 (Mercury, Hg)	With reference to IEC 62321-4: 2013/AMD1: 2017, by acid digestion and determined by ICP-OES		2	N.D.	
6가 크롬 (Hexavalent Chromium, Cr <sup>6+</sup> ) (For metal)	μg/cm²	With reference to IEC 62321-7-1 Edition 1.0 : 2015, by boiling water extraction and determined by UV-VIS Spectrophotometer	0.10	Negative	

Tested by : Jooyeon Lee, Chano Kim

Notes: mg/kg = ppm = parts per million (함량 표시 : 백만분의 일)

 $\mu$ g/ $m^2$  = microgram per square centimeter

<= Less than (결과 값 이하)

N.D. = Not detected (< MDL, 미검출 - 검출한계 이하)

MDL = Method detection limit (검출한계)

Remarks: Interpretation of Cr6+ results

Qualitative result	Concentration of $Cr^{6+}$ ( $\mu g/m^2$ )	Meaning
Negative	< 0.10	The sample coating is considered a non-Cr <sup>6+</sup> based coating.
Inconclusive	0.10 ≤ and ≤ 0.13	Unavoidable coating variation may influence the determination.
Positive	> 0.13	The sample coating is considered to contain Cr <sup>6+</sup> .

- 1. The qualitative results should be determination by the average result of three test results. (If concentration of  $Cr^{6+}$  is over  $0.10\mu g/m^2$ )
- 2. The above results will be carried out by visual comparison only with the standard.

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발행면수 (PAGE): 3 of 10

시험성적서 번호 (REPORT NO.): RT23R-S2560-K 발행일자 (DATE): 2023. 05. 04.

시료고유번호 (SAMPLE ID NO.): RT23R-S2560

시료명 (SAMPLE DESCRIPTION) : Cu Alloy PMC90 + Ag Plating (Cu Alloy PMC90 + Ag Plating)

시험항목	단위	분석방법	검출한계	시험결과
(TEST ITEM)	(UNIT)	(TEST METHOD)	(MDL)	(RESULT)
폴리브롬화비페닐 (Polybrominated Biphenyls, PBBs)				
모노브로모비페닐 (MonoBB)	mg/kg		5	N.D.
다이브로모비페닐 (DiBB)	mg/kg		5	N.D.
트라이브로모비페닐 (TriBB)	mg/kg		5	N.D.
테트라브로모비페닐 (TertaBB)	mg/kg	With reference to	5	N.D.
펜타브로모비페닐 (PentaBB)	mg/kg	IEC 62321-6 Edition 1.0 : 2015,	5	N.D.
헥사브로모비페닐 (HexaBB)	mg/kg	by solvent extraction and	5	N.D.
헵타브로모비페닐 (HeptaBB)	mg/kg	determined by GC/MS	5	N.D.
옥타브로모비페닐 (OctaBB)	mg/kg		5	N.D.
노나브로모비페닐 (NonaBB)	mg/kg		5	N.D.
데카브로모비페닐 (DecaBB)	mg/kg		5	N.D.
폴리브롬화디페닐에테르 (Polybrominated	rs, PBDEs)			
모노브로모디페닐에테르 (MonoBDE)	mg/kg		5	N.D.
다이브로모디페닐에테르 (DiBDE)	mg/kg		5	N.D.
트라이브로모디페닐에테르 (TriBDE)	mg/kg		5	N.D.
테트라브로모디페닐에테르 (TetraBDE)	mg/kg	With reference to IEC 62321-6 Edition 1.0 : 2015, by solvent extraction and determined by GC/MS	5	N.D.
펜타브로모디페닐에테르 (PentaBDE)	mg/kg		5	N.D.
헥사브로모디페닐에테르 (HexaBDE)	mg/kg		5	N.D.
헵타브로모디페닐에테르 (HeptaBDE)	mg/kg		5	N.D.
옥타브로모디페닐에테르 (OctaBDE)	mg/kg		5	N.D.
노나브로모디페닐에테르 (NonaBDE)	mg/kg		5	N.D.
데카브로모디페닐에테르 (DecaBDE)	mg/kg		5	N.D.

Tested by : Hayan Park

Notes: mg/kg = ppm = parts per million (함량 표시 : 백만분의 일)

<= Less than (결과 값 이하)

N.D. = Not detected (< MDL, 미검출 - 검출한계 이하)

MDL = Method detection limit (검출한계)

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(시 험 성 적 서)

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시험성적서 번호 (REPORT NO.): RT23R-S2560-K 발행일자 (DATE): 2023. 05. 04.

시료고유번호 (SAMPLE ID NO.): RT23R-S2560

시료명 (SAMPLE DESCRIPTION) : Cu Alloy PMC90 + Ag Plating (Cu Alloy PMC90 + Ag Plating)

(Cu Alloy Pivices) + Ag Plating)					
시험항목	단위	분석방법 검출힌		시험결과	
(TEST ITEM)	(UNIT)	(TEST METHOD)	(MDL)	(RESULT)	
브롬 (Bromine, Br)	mg/kg	With reference to EN 14582, by oxygen combustion with bomb and determined by IC	30	N.D.	
염소 (Chlorine, CI)	mg/kg	With reference to EN 14582, by oxygen combustion with bomb and determined by IC	30	N.D.	
베릴륨 (Beryllium, Be)	mg/kg	With reference to US EPA 3052, by acid digestion and determined by ICP-OES	2	N.D.	
안티몬 (Antimony, Sb)	mg/kg	With reference to US EPA 3052, by acid digestion and determined by ICP-OES	2	N.D.	
퍼플루오로옥타노익에시드 (Perfluorooctanoic acid, PFOA)	mg/kg	With reference to US EPA 3550C/8321B, by ultrasonic extraction and determined by LC/MS or LC/MS/MS	0.025	N.D.	
퍼플루오로옥탄설포네이트 (Perfluorooctane sulfonate, PFOS)	mg/kg	With reference to US EPA 3550C/8321B, by ultrasonic extraction and determined by LC/MS or LC/MS/MS	0.1	N.D.	

Tested by: Chano Kim, Jooyeon Lee, Hayan Park

Notes: mg/kg = ppm = parts per million (함량 표시 : 백만분의 일)

< = Less than (결과 값 이하)

N.D. = Not detected (< MDL, 미검출 – 검출한계 이하)

MDL = Method detection limit (검출한계)

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(시 험 성 적 서)

발행면수 (PAGE): 5 of 10 발행일자 (DATE): 2023. 05. 04.

시험성적서 번호 (REPORT NO.): RT23R-S2560-K 시료고유번호 (SAMPLE ID NO.): RT23R-S2560

시료명 (SAMPLE DESCRIPTION) : Cu Alloy PMC90 + Ag Plating

(Cu Alloy PMC90 + Ag Plating)

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시험항목	CAS번호	단위	분석방법	검출한계	시험결과
(TEST ITEM)	(CAS NO.)	(UNIT)	(TEST METHOD)	(MDL)	(RESULT)
디부틸프탈레이트 (Dibutyl phthalate, DBP)	84-74-2	mg/kg		50	N.D.
디에틸헥실프탈레이트 (Di-(2-ethylhexyl) phthalate, DEHP)	117-81-7	mg/kg	With reference to IEC 62321-8 Edition 1.0 : 2017,	50	N.D.
벤질부틸프탈레이트 (Benzyl butyl phthalate, BBP)	85-68-7	mg/kg	by solvent extraction and determined by GC/MS	50	N.D.
디이소부틸프탈레이트 (Diisobutyl phthalate, DIBP)	84-69-5	mg/kg		50	N.D.

Tested by : Hayan Park

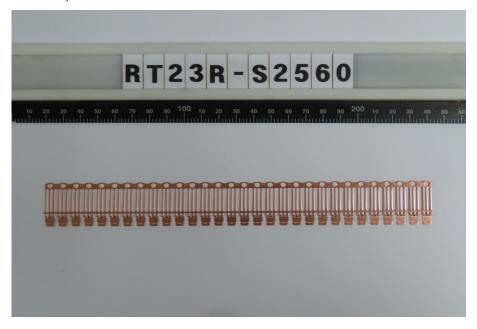
Notes: mg/kg = ppm = parts per million (함량 표시 : 백만분의 일)

< = Less than (결과 값 이하)

N.D. = Not detected (< MDL, 미검출 - 검출한계 이하)

MDL = Method detection limit (검출한계)

\* 시료 접수 시 시료 상태 : (View of sample as received)



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(시 험 성 적 서)

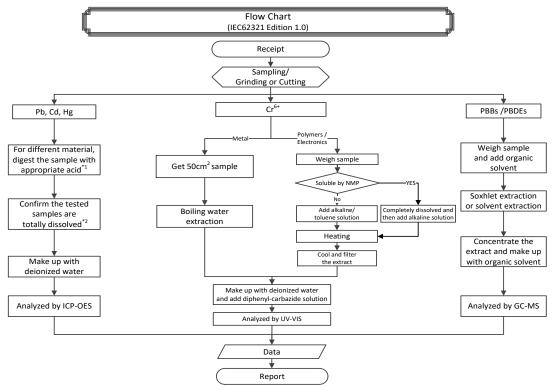
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시험성적서 번호 (REPORT NO.): RT23R-S2560-K 시료고유번호 (SAMPLE ID NO.): RT23R-S2560

시료명 (SAMPLE DESCRIPTION) : Cu Alloy PMC90 + Ag Plating

(Cu Alloy PMC90 + Ag Plating)



Remarks:
\*1: List of appropriate acid:

٠,	ist of appropriate acid.	
	Material	Acid added for digestion
	Polymers	HNO₃, HCl, HF, H <sub>2</sub> O <sub>2</sub> , H3BO₃
	Metals	HNO₃, HCI, HF
	Electronics	HNO <sub>3</sub> , HCl, H <sub>2</sub> O <sub>2</sub> , HBF <sub>4</sub>

<sup>\*2 :</sup> The samples were dissolved totally by pre-conditioning method according to above flow chart.









(시 험 성 적 서)

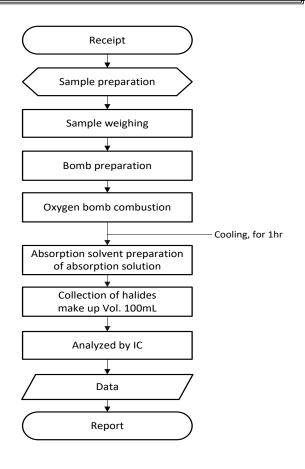
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시험성적서 번호 (REPORT NO.): RT23R-S2560-K 시료고유번호 (SAMPLE ID NO.): RT23R-S2560

시료명 (SAMPLE DESCRIPTION) : Cu Alloy PMC90 + Ag Plating

(Cu Alloy PMC90 + Ag Plating)

Flow Chart (EN14582)



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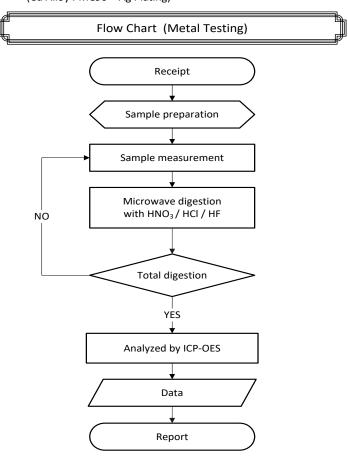
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시험성적서 번호 (REPORT NO.) : RT23R-S2560-K

시료고유번호 (SAMPLE ID NO.) : RT23R-S2560 시료명 (SAMPLE DESCRIPTION) : Cu Alloy PMC90 + Ag Plating

(Cu Alloy PMC90 + Ag Plating)



\*\* 비고 : 이 샘플은 위의 흐름도에 따른 전처리 방법에 의해 완전용해 되었음. (The samples were dissolved totally by pre-conditioning method according to above flow chart.)

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(시 험 성 적 서)

발행면수 (PAGE): 9 of 10 발행일자 (DATE): 2023. 05. 04.

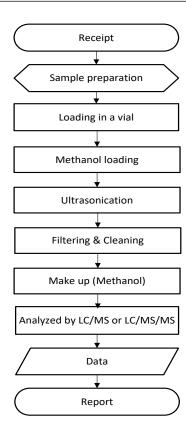
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시료고유번호 (SAMPLE ID NO.) : RT23R-S2560

시료명 (SAMPLE DESCRIPTION) : Cu Alloy PMC90 + Ag Plating

(Cu Alloy PMC90 + Ag Plating)

Flow Chart (PFOS, PFOA)



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(시 험 성 적 서)

발행면수 (PAGE): 10 of 10 발행일자 (DATE): 2023. 05. 04.

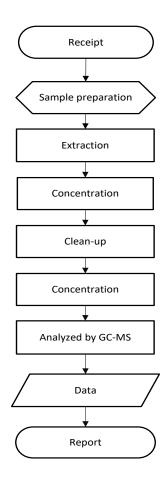
시험성적서 번호 (REPORT NO.) : RT23R-S2560-K

시료고유번호 (SAMPLE ID NO.) : RT23R-S2560

시료명 (SAMPLE DESCRIPTION) : Cu Alloy PMC90 + Ag Plating

(Cu Alloy PMC90 + Ag Plating)

Flow Chart (Phthalates)



#### \*\*\*\*\* End of Report \*\*\*\*\*

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