

Test Report

No. TAOEC2308498011

Date: 05 Dec 2023

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Client Name : CHANG CHUN PLASTICS CO.,LTD 、 CHANG CHUN SB(CHANG SHU)CO.,LTD

Client Address : NO.8,CHUNG HWA ROAD,HSINCHU INDUSTRIAL DISTRICT,TAIWAN 、 CHANGCHUN RD.,RIVERSIDE INDUSTRIAL PARK,CHANGSHU ECONOMIC DEVELOPMENT ZONE,JIANGSU,CHINA

Sample Name : Epoxy Molding Compound

Client Ref. Information : EME-E110G、EME-E115、EME-E120G、EME-E190、EG-200、EME-E125、EME-E210、EME-E220、EME-E280、ER-110、ER-120、EME-E110G TYPE B、EME-E110G TYPE H-3、EME-E110G TYPE H-1、EME-E110G TYPE H-2、EME-E110G TYPE H、EME-E190 TYPE M、EME-E210 TYPE ST-1、EME-E210 TYPE ST、EME-E220 TYPE H、EME-E220 TYPE H-1、EG-200 TYPE (+)、EME-E125 TYPE H、EME-E115 TYPE D6、EME-E115 TYPE D6-1、EME-E115 TYPE ST、EME-E115 TYPE MH、EME-E115H、EME-E115 TYPE H、EME-E115 TYPE E、EME-E125 TYPE J、EME-E125 TYPE E、EME-E125 TYPE E-1、EME-E125 TYPE M、EME-E110G TYPE ST、EME-E110G TYPE C、EME-E110G TYPE H-4、EME-E110G TYPE A、EME-E190M、EME-E120G TYPE (+)、EME-E125 TYPE ST、EME-E125 TYPE JH、EME-E110G TYPE K、EME-E115 TYPE D6-3、EME-E115 TYPE H-1、EME-E115 TYPE ST-4、EME-E210ST、EME-E220 TYPE H-2、EME-E115 TYPE RG-2

The above sample(s) and information were provided by the client.

SGS Job No. : SUP23-002058 - QD
 Date of Sample Received : 20 Nov 2023
 Testing Period : 20 Nov 2023 - 05 Dec 2023
 Test Requested : Selected test(s) as requested by the client.
 Test Method(s) : Please refer to next page(s).
 Test Result(s) : Please refer to next page(s).

Result Summary :

Test Requested	Conclusion
EU RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU-Lead, Mercury, Cadmium, Hexavalent chromium, Polybrominated biphenyls (PBBs), Polybrominated diphenyl ethers (PBDEs), Bis(2-ethylhexyl) phthalate (DEHP), Butyl benzyl phthalate (BBP), Dibutyl phthalate (DBP) and Diisobutyl phthalate (DIBP)	PASS



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Element(s)	See Results
Halogen	See Results
Polychlorinated Naphthalenes (PCNs)	See Results
Tetrabromobisphenol A (TBBP-A)	See Results
Red Phosphorus	See Results
Bisphenols	See Results
Dimethyl fumarate(DMF)	See Results
Polyvinyl chloride (PVC)	See Results
Polychlorinated Terphenyls (PCTs)	See Results
Phthalates	See Results
Perfluorooctanesulfonate (PFOS) and its derivatives and Perfluorooctanoic Acid (PFOA) and its salts	See Results
Polycyclic aromatic hydrocarbons (PAHs)	See Results
Short Chained Chlorinated Paraffin (SCCP) and Medium Chained Chlorinated Paraffin (MCCP)	See Results
Hexabromocyclododecane (HBCDD)	See Results
Polychlorinated Biphenyls (PCBs)	See Results

Signed for and on behalf of
 SGS-CSTC Standards Technical Services (Qingdao) Co., Ltd.

Zhang Bo, Justin
 Approved Signatory



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Test Result(s) :

Test Part Description :

Specimen No.	SGS Sample ID	Description
SN1	TAO23-084980.009	Gray solid pellet

Remarks :

- (1) 1 mg/kg = 0.0001%
- (2) MDL = Method Detection Limit
- (3) ND = Not Detected (< MDL)
- (4) "-" = Not Regulated

EU RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU- Lead, Mercury, Cadmium, Hexavalent chromium, Polybrominated biphenyls (PBBs), Polybrominated diphenyl ethers (PBDEs), Bis(2-ethylhexyl) phthalate (DEHP), Butyl benzyl phthalate (BBP), Dibutyl phthalate (DBP) and Diisobutyl phthalate (DIBP)

Test Method : With reference to IEC 62321-5:2013, IEC 62321-4:2013+AMD1:2017, IEC 62321-7-2:2017, IEC 62321-6:2015 and IEC 62321-8:2017, analyzed by ICP-OES, UV-Vis and GC-MS.

<u>Test Item(s)</u>	<u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>009</u>
Cadmium (Cd)	100	mg/kg	2	ND
Lead (Pb)	1000	mg/kg	2	ND
Mercury (Hg)	1000	mg/kg	2	ND
Hexavalent Chromium (Cr(VI))	1000	mg/kg	8	ND
Sum of PBBs	1000	mg/kg	-	ND
Monobromobiphenyl	-	mg/kg	5	ND
Dibromobiphenyl	-	mg/kg	5	ND
Tribromobiphenyl	-	mg/kg	5	ND
Tetrabromobiphenyl	-	mg/kg	5	ND
Pentabromobiphenyl	-	mg/kg	5	ND
Hexabromobiphenyl	-	mg/kg	5	ND
Heptabromobiphenyl	-	mg/kg	5	ND
Octabromobiphenyl	-	mg/kg	5	ND
Nonabromobiphenyl	-	mg/kg	5	ND
Decabromobiphenyl	-	mg/kg	5	ND
Sum of PBDEs	1000	mg/kg	-	ND
Monobromodiphenyl ether	-	mg/kg	5	ND
Dibromodiphenyl ether	-	mg/kg	5	ND
Tribromodiphenyl ether	-	mg/kg	5	ND
Tetrabromodiphenyl ether	-	mg/kg	5	ND



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Test Item(s)	Limit	Unit	MDL	009
Pentabromodiphenyl ether	-	mg/kg	5	ND
Hexabromodiphenyl ether	-	mg/kg	5	ND
Heptabromodiphenyl ether	-	mg/kg	5	ND
Octabromodiphenyl ether	-	mg/kg	5	ND
Nonabromodiphenyl ether	-	mg/kg	5	ND
Decabromodiphenyl ether	-	mg/kg	5	ND
Di-butyl Phthalate (DBP)	1000	mg/kg	50	ND
Benzyl Butyl Phthalate (BBP)	1000	mg/kg	50	ND
Bis (2-ethylhexyl) phthalate (DEHP)	1000	mg/kg	50	ND
Diisobutyl Phthalates (DIBP)	1000	mg/kg	50	ND

Notes :

- (1) The maximum permissible limit is quoted from RoHS Directive (EU) 2015/863.
- (2) IEC 62321 series is equivalent to EN 62321 series
- (3) The restriction of DEHP, BBP, DBP and DIBP shall apply to medical devices, including in vitro medical devices, and monitoring and control instruments, including industrial monitoring and control instruments, from 22 July 2021.

Element(s)

Test Method : With reference to US EPA Method 3052:1996, analysis was performed by ICP-OES.

Test Item(s)	Unit	MDL	009
Antimony (Sb)	mg/kg	10	ND
Sb ₂ O ₃ ♦	mg/kg	12	ND
Phosphorus (P)	mg/kg	20	ND
Arsenic (As)	mg/kg	10	ND
Beryllium (Be)	mg/kg	5	ND

Notes :

- ♦Calculated concentration of Sb₂O₃ is based on the identified Sb

Halogen

Test Method : With reference to EN 14582: 2016, analysis was performed by Ion Chromatograph (IC).



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<u>Test Item(s)</u>	<u>Unit</u>	<u>MDL</u>	<u>009</u>
Fluorine (F)	mg/kg	20	ND
Chlorine (Cl)	mg/kg	50	80
Bromine (Br)	mg/kg	50	ND
Iodine (I)	mg/kg	50	ND

Polychlorinated Naphthalenes (PCNs)

Test Method : With reference to US EPA 8081B: 2007, analysis was performed by GC-MS

<u>Test Item(s)</u>	<u>Unit</u>	<u>MDL</u>	<u>009</u>
1-Chlorinated Naphthalene	mg/kg	5	ND
2-Chlorinated Naphthalene	mg/kg	5	ND
1,4-Dichlorinated Naphthalene	mg/kg	5	ND
1,5-Dichlorinated Naphthalene	mg/kg	5	ND
1,2-Dichlorinated Naphthalene	mg/kg	5	ND
1,8-Dichlorinated Naphthalene	mg/kg	5	ND
1,2,3-Trichlorinated Naphthalene	mg/kg	5	ND
1,2,3,4-Tetrachlorinated Naphthalene	mg/kg	5	ND
1,2,3,4,6-Pentachlorinated Naphthalene	mg/kg	5	ND
Octa-chlorinated Naphthalene	mg/kg	5	ND

Tetrabromobisphenol A (TBBP-A)

Test Method : With reference to US EPA 3540C:1996, analysis was performed by GC-MS.

<u>Test Item(s)</u>	<u>Unit</u>	<u>MDL</u>	<u>009</u>
Tetrabromobisphenol A (TBBP-A)	mg/kg	10	ND

Notes :

- The test was subcontracted to SGS Shanghai chemical lab.

Red Phosphorus

Test Method : With reference to SGS In house method, analysis was performed by ICP-OES and Pyrolysis-GC-MS.



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<u>Test Item(s)</u>	<u>Unit</u>	<u>MDL</u>	<u>009</u>
Red Phosphorus	mg/kg	500	ND

Notes :

- (1) The testing result is based on the worst-case scenario, and confirmed by Pyrolysis-GC-MS.
- (2) The test was subcontracted to SGS Shanghai chemical lab.

Bisphenols

Test Method : With reference to US EPA 3550C: 2007, analysis was performed by HPLC-MS.

<u>Test Item(s)</u>	<u>Unit</u>	<u>MDL</u>	<u>009</u>
Bisphenol-A	mg/kg	1	ND

Dimethyl fumarate(DMF)

Test Method : Solvent extraction, analysis was performed by GC-MS.

<u>Test Item(s)</u>	<u>Unit</u>	<u>MDL</u>	<u>009</u>
Dimethyl fumarate(DMF)	mg/kg	0.1	ND

Polyvinyl chloride (PVC)

Test Method : In-house method, analysis was performed by FTIR/HATR.

<u>Test Item(s)</u>	<u>CAS NO.</u>	<u>Unit</u>	<u>MDL</u>	<u>009</u>
Polyvinyl chloride (PVC)	9002-86-2	-	-	Negative

Notes :

- (1) Negative=Undetectable,Positive=Detectable

Polychlorinated Terphenyls (PCTs)

Test Method : With reference to US EPA 8082A: 2007, analysis was performed by GC-MS

<u>Test Item(s)</u>	<u>Unit</u>	<u>MDL</u>	<u>009</u>
Aroclor 5432	mg/kg	5	ND
Aroclor 5442	mg/kg	5	ND
Aroclor 5460	mg/kg	5	ND



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Phthalates

Test Method : With reference to IEC 62321-8:2017, determination of phthalates by GC-MS.

Test Item(s)	CAS NO.	Unit	MDL	009
Diisodecyl Phthalate (DIDP)	26761-40-0/ 68515-49-1	%	0.005	ND
Diisononyl Phthalate (DINP)	28553-12-0/ 68515-48-0	%	0.005	ND
Di-n-octyl Phthalate (DNOP)	117-84-0	%	0.005	ND
Dimethyl Phthalate (DMP)	131-11-3	%	0.005	ND
Diethyl Phthalate (DEP)	84-66-2	%	0.005	ND
Di-n-pentyl Phthalate (DnPP)	131-18-0	%	0.005	ND
Dicyclohexyl Phthalate (DCHP)	84-61-7	%	0.005	ND
Diphenyl Phthalate (DPhP)	84-62-8	%	0.005	ND
Dibenzyl Phthalate (DBzP)	523-31-9	%	0.005	ND
Diisooctyl Phthalate (DIOP)	27554-26-3	%	0.005	ND
Dipropyl Phthalate (DPrP)	131-16-8	%	0.005	ND
Dinonyl Phthalate (DNP)	84-76-4	%	0.005	ND
Di-n-hexyl Phthalate (DnHP)	84-75-3	%	0.005	ND

Perfluorooctanesulfonate (PFOS) and its derivatives and Perfluorooctanoic Acid (PFOA) and its salts

Test Method : With reference to CEN/TS 15968:2010, analysis was performed by LC- MS-MS.

Test Item(s)	CAS NO.	Unit	MDL	009
Perfluorooctanesulfonate (PFOS) and its derivatives	-	mg/kg	-	ND
Perfluorooctane Sulfonates (PFOS)^	1763-23-1	mg/kg	0.01	ND
N-ethylperfluoro-1-octanesulfonamide (EtFOSA)	4151-50-2	mg/kg	0.01	ND
2-(N-ethylperfluoro-1-octanesulfonamido)-ethanol (EtFOSE)	1691-99-2	mg/kg	0.01	ND
N-methylperfluoro-1-octanesulfonamide (MeFOSA)	31506-32-8	mg/kg	0.01	ND
2-(N-methylperfluoro- 1-octanesulfonamido) -ethanol (MeFOSE)	24448-09-7	mg/kg	0.01	ND
Perfluorooctane sulfonamide (PFOSA)	754-91-6	mg/kg	0.01	ND
Perfluorooctanoic Acid (PFOA) and its salts+		mg/kg	0.01	ND

Notes :

- (1) ^ PFOS refer to its acid, salts/derivatives including PFOS (CAS No.: 1763-23-1) , PFOS-K (CAS No.: 2795-39-3) , PFOS-Li (CAS No.: 29457-72-5), PFOS-NH4 (CAS No.: 29081-56-9), PFOS-NH(OH)2 (CAS No.: 70225-14-8) and PFOS-N(C2H5)4 (CAS No.: 56773-42-3), PFOS-N(CH3)2(C10H21)2 (CAS



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No.:251099-16-8) and POSF (CAS No.: 307-35-7).

(2) PFOA and its salts+ refer to its acid / salts including PFOA (CAS No.: 335-67-1), PFOA-Na (CAS No.: 335-95-5), PFOA-K (CAS No.: 2395-00-8), PFOA-Ag (CAS No.: 335-93-3), PFOA-F (CAS No.: 335-66-0) and APFO (CAS No.: 3825-26-1)

Polycyclic aromatic hydrocarbons (PAHs)

Test Method : With reference to AfPS GS 2014:01 PAK, analysis was performed by GC-MS.

<u>Test Item(s)</u>	<u>Unit</u>	<u>MDL</u>	<u>009</u>
Benzo(a)pyrene(BaP)	mg/kg	0.1	ND
Benzo(e)pyrene(BeP)	mg/kg	0.1	ND
Benzo(a)anthracene(BaA)	mg/kg	0.1	ND
Benzo(b)fluoranthene(BbF)	mg/kg	0.1	ND
Benzo(j)fluoranthene(BjF)	mg/kg	0.1	ND
Benzo(k)fluoranthene(BkF)	mg/kg	0.1	ND
Chrysene(CHR)	mg/kg	0.1	ND
Dibenzo(a,h)anthracene(DBA)	mg/kg	0.1	ND
Benzo(g,h,i)perylene(BPE)	mg/kg	0.1	ND
Indeno(1,2,3-c,d)pyrene(IPY)	mg/kg	0.1	ND
Acenaphthylene(ANY)	mg/kg	0.1	ND
Acenaphthene(ANA)	mg/kg	0.1	ND
Fluorene(FLU)	mg/kg	0.1	ND
Phenanthrene(PHE)	mg/kg	0.1	ND
Pyrene(PYR)	mg/kg	0.1	ND
Anthracene(ANT)	mg/kg	0.1	ND
Fluoranthene(FLT)	mg/kg	0.1	ND
Sum of Acenaphthylene, Acenaphthene, Fluorene, Phenanthrene, Pyrene, Anthracene, Fluoranthene	mg/kg	-	ND
Naphthalene(NAP)	mg/kg	0.1	ND
Sum of 18 PAHs	mg/kg	-	ND



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AFPS (German commission for Product Safety) : GS PAHs requirements

Parameter	Category 1 Material intended to be put in the mouth or toys with intended skin contact (longer than 30 s).	Category 2		Category 3	
		Toy under 2009/48/EC	Other products under ProdSG	Toy under 2009/48/EC	Other products under ProdSG
Benzo(a)pyrene mg/kg	< 0.2	< 0.2	< 0.5	< 0.5	< 1
Benzo(e)pyrene Mg/kg	< 0.2	< 0.2	< 0.5	< 0.5	< 1
Benzo(a)anthracene mg/kg	< 0.2	< 0.2	< 0.5	< 0.5	< 1
Benzo(b)fluoranthene mg/kg	< 0.2	< 0.2	< 0.5	< 0.5	< 1
Benzo(j)fluoranthene mg/kg	< 0.2	< 0.2	< 0.5	< 0.5	< 1
Benzo(k)fluoranthene mg/kg	< 0.2	< 0.2	< 0.5	< 0.5	< 1
Chrysene mg/kg	< 0.2	< 0.2	< 0.5	< 0.5	< 1
Dibenzo(a,h)anthracene mg/kg	< 0.2	< 0.2	< 0.5	< 0.5	< 1
Benzo(g,h,i)perylene mg/kg	< 0.2	< 0.2	< 0.5	< 0.5	< 1
Indeno(1,2,3-cd)pyrene mg/kg	< 0.2	< 0.2	< 0.5	< 0.5	< 1
Acenaphthylene, Acenaphthene, fluorene, phenanthrene, pyrene, anthracene, fluoranthene, mg/kg	< 1 Sum	< 5 Sum	< 10 Sum	< 20 Sum	< 50 Sum
Naphthalene, mg/kg	< 1	< 2	< 10	< 10	< 50
Sum of 18 PAHs	< 1	< 5	< 10	< 20	< 50

Short Chained Chlorinated Paraffin (SCCP) and Medium Chained Chlorinated Paraffin (MCCP)

Test Method : With reference to US EPA Method 3550C:2007, Analysis was performed by GC-NCI-MS / GC-ECD

Test Item(s)	Unit	MDL	009
Alkanes C10-C13, chloro (short-chain chlorinated paraffins) (SCCPs)	mg/kg	50	ND
Alkanes C14-C17, chloro (medium -chain chlorinated paraffins) (MCCPs)	mg/kg	50	ND

Hexabromocyclododecane (HBCDD)

Test Method : With reference to IEC 62321-9:2021, analysis was performed by GC-MS.



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Test Item(s)	Unit	MDL	009
Hexabromocyclododecane (HBCDD)	mg/kg	20	ND

Polychlorinated Biphenyls (PCBs)

Test Method : With reference to US EPA 8082A: 2007, analysis was performed by GC-MS

Test Item(s)	CAS NO.	Unit	MDL	009
2,4,4'-Trichlorobiphenyl (PCB 28)	7012-37-5	mg/kg	0.5	ND
2,2'.5.5'-Tetrachloro-biphenyl (PCB 52)	35693-99-3	mg/kg	0.5	ND
2,2'.4.5.5'-Pentachloro-biphenyl (PCB 101)	37680-73-2	mg/kg	0.5	ND
2,3'.4.4'.5-Pentachlorobiphenyl (PCB 118)	31508-00-6	mg/kg	0.5	ND
2,2'.3.4.4'.5'-Hexachloro-biphenyl (PCB 138)	35065-28-2	mg/kg	0.5	ND
2,2'.4.4'.5.5'-Hexachloro-biphenyl (PCB 153)	35065-27-1	mg/kg	0.5	ND
2,2'.3.4.4'.5.5'-Heptachlorobiphenyl (PCB 180)	35065-29-3	mg/kg	0.5	ND

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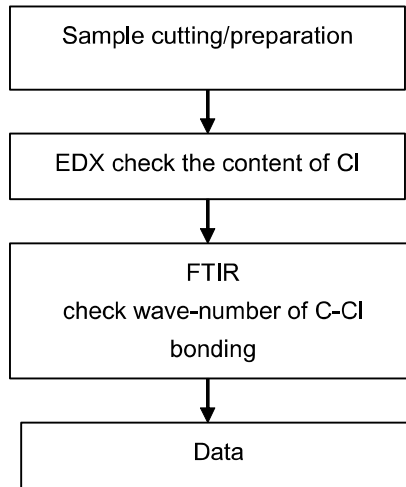


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PVC Testing Flow Chart



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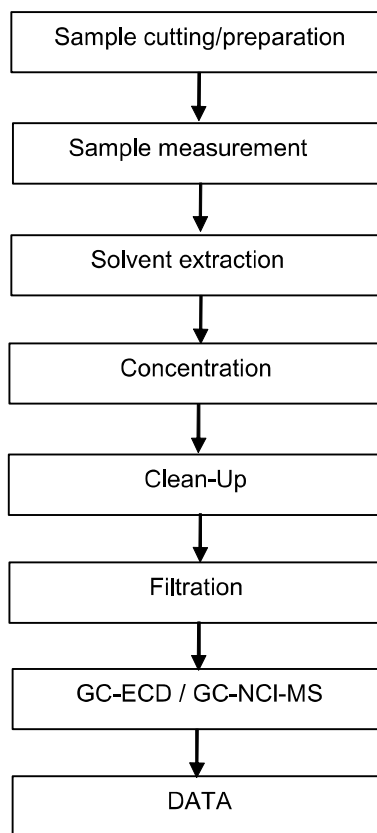
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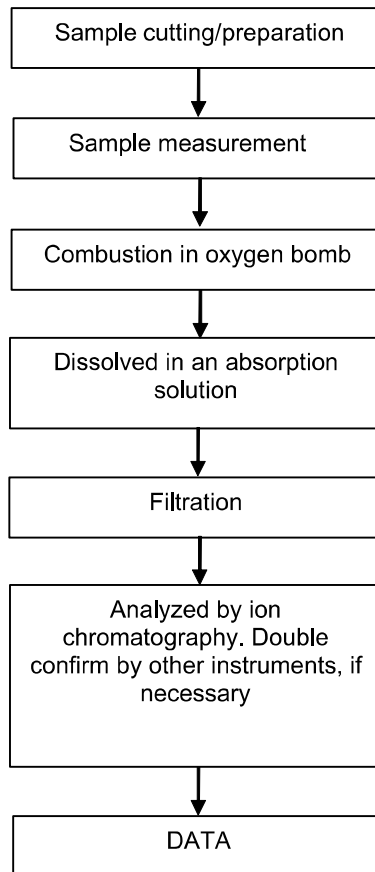
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Chlorinated Paraffin Testing Flow Chart



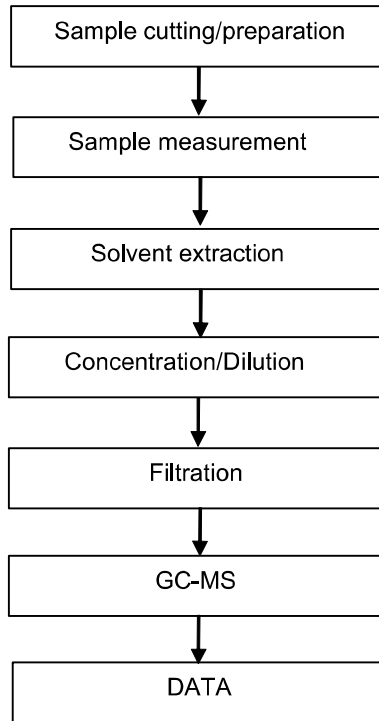
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Halogen Testing Flow Chart



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HBCDD Testing Flow Chart

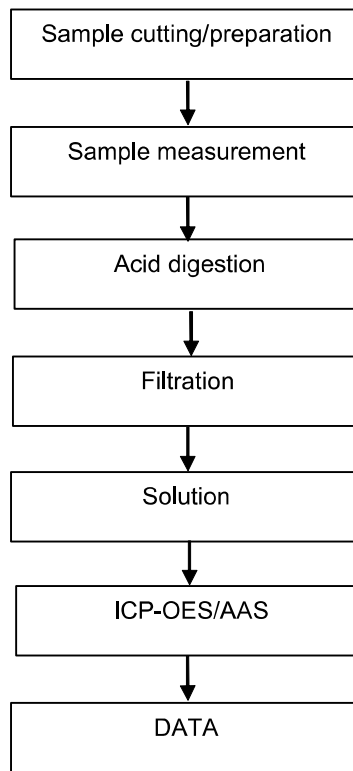


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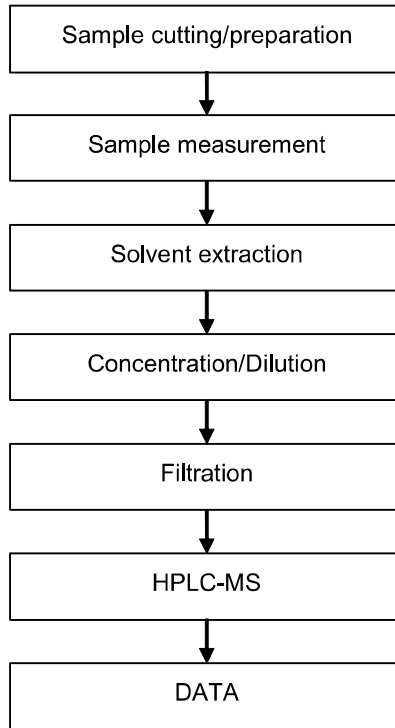
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Elementary Testing Flow Chart



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BPA Testing Flow Chart



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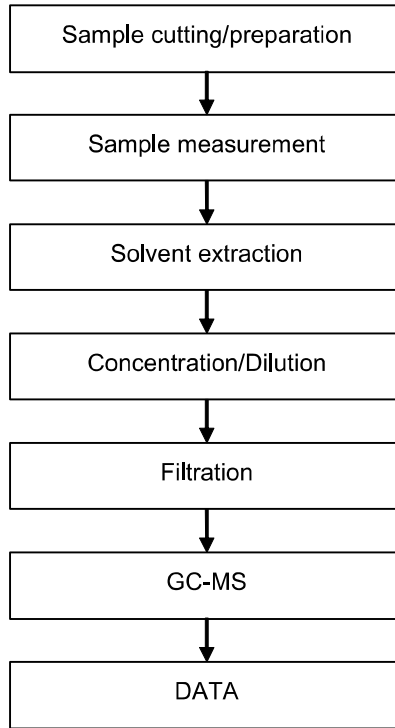
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PAHs Testing Flow Chart



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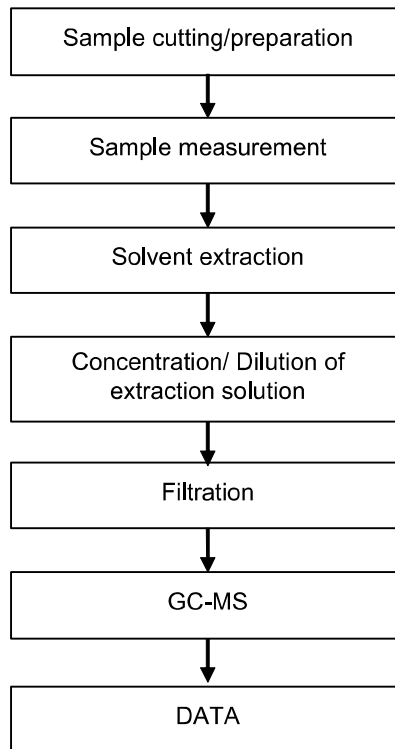
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PBBs/PBDEs Testing Flow Chart



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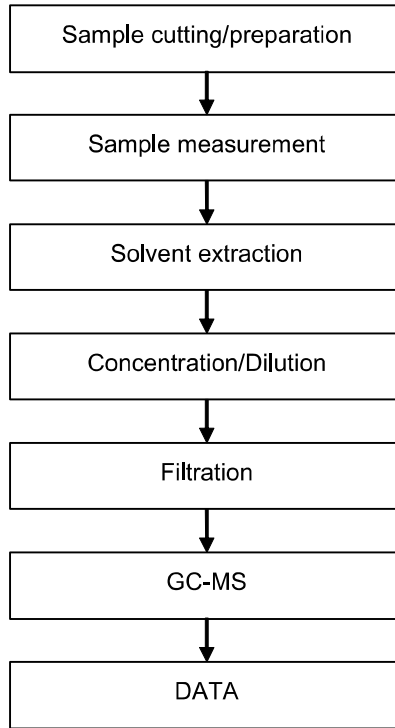
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PCB Testing Flow Chart



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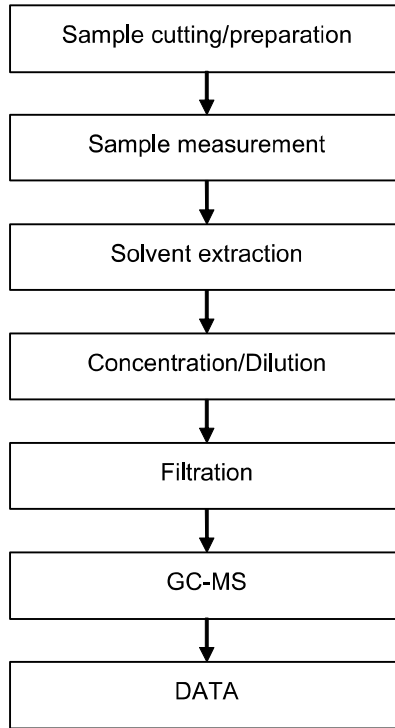
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PCN Testing Flow Chart



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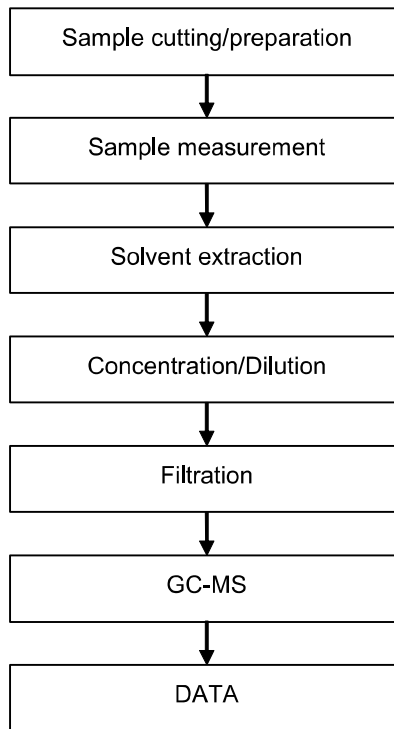
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PCT Testing Flow Chart



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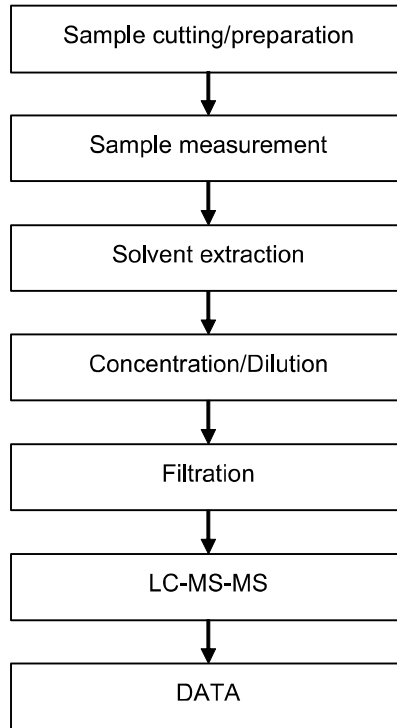
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PFOS/PFOA Testing Flow Chart



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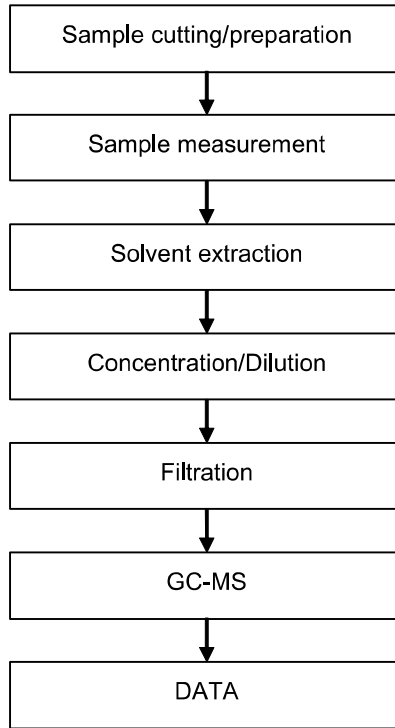
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Phthalates Testing Flow Chart



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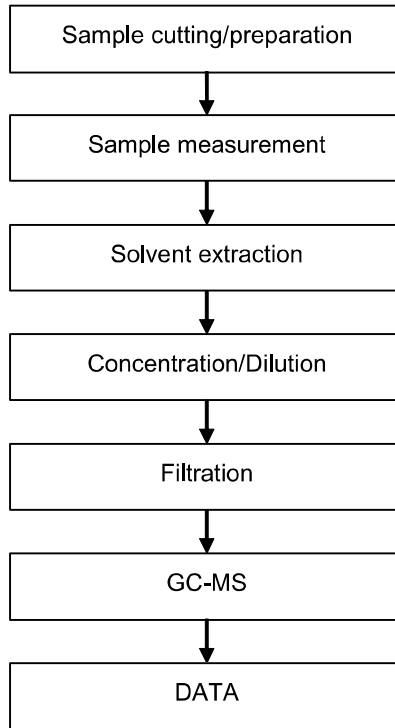
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DMF (Dimethyl fumarate) Testing Flow Chart



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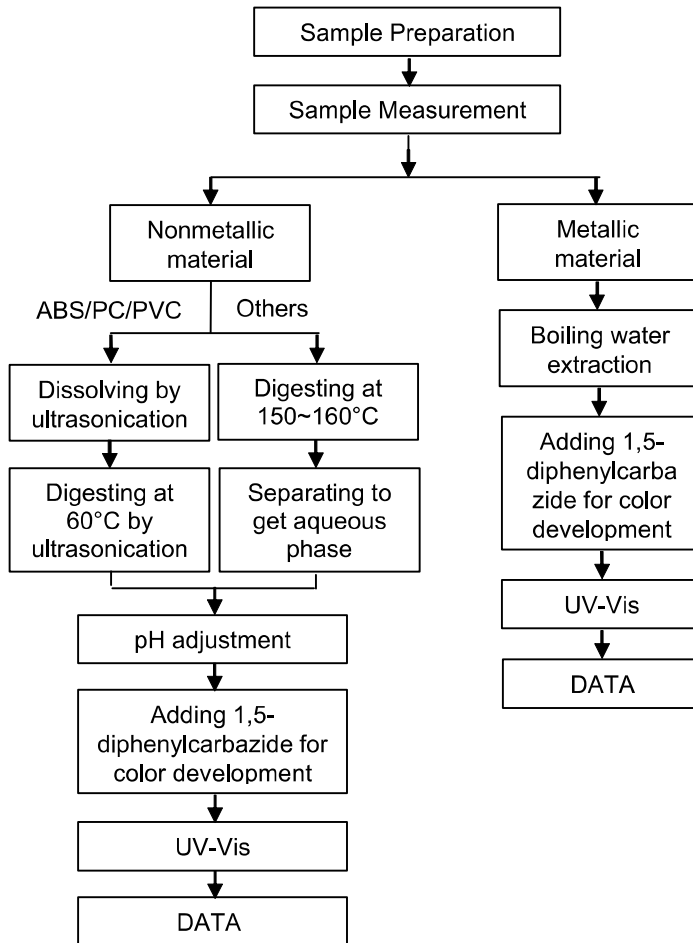
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Hexavalent Chromium (Cr(VI)) Testing Flow Chart



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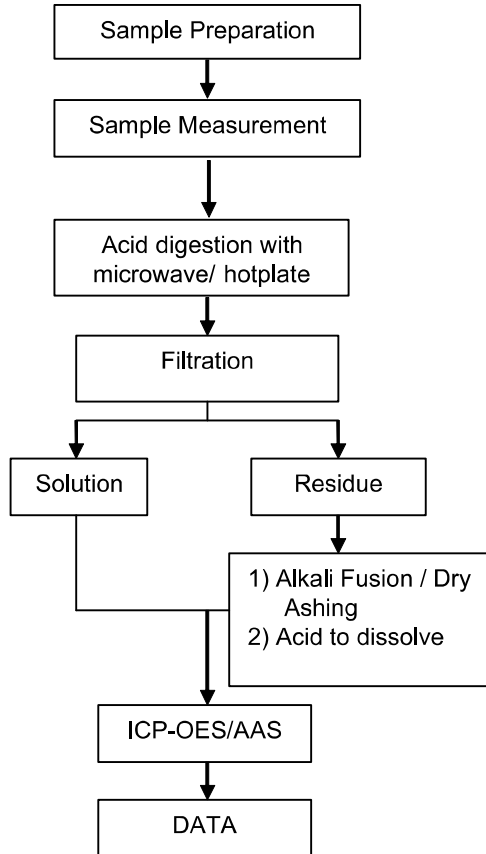
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Elements (IEC62321) Testing Flow Chart

1) These samples were dissolved totally by pre-conditioning method according to below flow chart.



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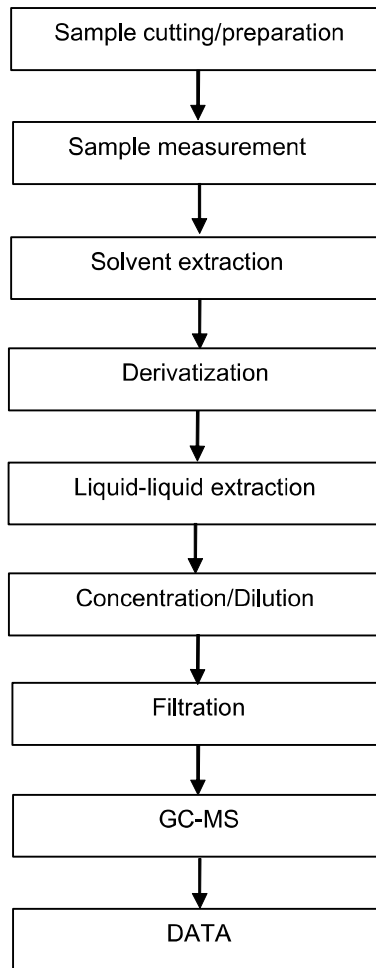
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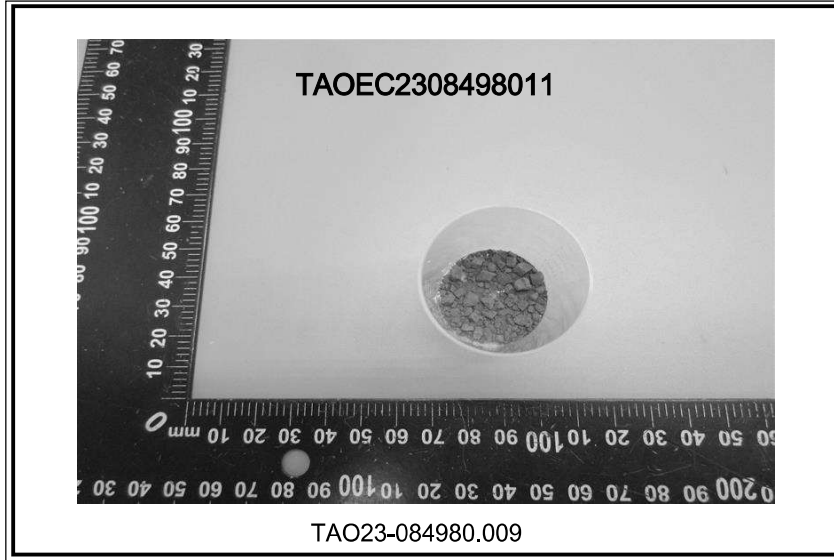
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TBBP-A Testing Flow Chart



Sample photo:



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