

Test Report

No.: SHAEC23020576837

Date: Dec 27, 2023

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Client Name: HERAEUS ZHAOYUAN (CHANGSHU) ELECTRONIC MATERIAL CO.,LTD
 Client Address: NO. 180 HUANGPUJIANG ROAD, SOUTHEAST ECONOMIC DEVELOPMENT ZONE, CHANGSHU CITY, JIANGSU PROVINCE, P.R. CHINA, 21550

Sample Name: Solder Paste
 Model No.: PbSn5Ag2.5-D3-RM218-8

The above sample(s) and information were provided by the client.

SGS Job No.: TIC1020231205160944UHCT
 Sample Receiving Date: Dec 07, 2023
 Testing Period: Dec 07, 2023 ~ Dec 27, 2023
 Test Requested: Select test(s) as requested by the client.
 Test Method(s): Please refer to next page(s).
 Test Result(s): Please refer to next page(s).

Test Requirement	Conclusion
EU RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU- Lead, Mercury, Cadmium, Hexavalent chromium, Polybrominated biphenyls (PBBs), Polybrominated diphenyl ethers (PBDEs), Bis(2-ethylhexyl) phthalate (DEHP), Butyl benzyl phthalate (BBP), Dibutyl phthalate (DBP) and Diisobutyl phthalate (DIBP)	Pass
Element(s)	See Results
Halogen	See Results
Hexabromocyclododecane (HBCDD)	See Results
Phthalates	See Results
Perfluorooctane Sulfonates (PFOS) and its derivatives and Perfluorooctanoic Acid (PFOA) and its salts	See Results
Red Phosphorus as Phosphorus	See Results
AfPS GS 2019:01 PAK-Polycyclic Aromatic Hydrocarbons (PAHs)	See Results

Signed for and on behalf of
 SGS-CSTC Standards Technical Services (Shanghai) Co., Ltd.

Jenny Lan
 Approved Signatory

scan to see the report



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Test Result(s):

Test Part Description:

SN ID	Sample No.	SGS Sample ID	Description
SN1	A13	SHA23-0205768-0001.C013	Silvery metal

Remarks:

- (1) 1 mg/kg = 1 ppm = 0.0001%
- (2) MDL = Method Detection Limit
- (3) ND = Not Detected (< MDL)
- (4) “-“ = Not Regulated

EU RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU- Lead, Mercury, Cadmium, Hexavalent chromium, Polybrominated biphenyls (PBBs), Polybrominated diphenyl ethers (PBDEs), Bis(2-ethylhexyl) phthalate (DEHP), Butyl benzyl phthalate (BBP), Dibutyl phthalate (DBP) and Diisobutyl phthalate (DIBP)

Test Method: With reference to Titration method, IEC 62321-4:2013+AMD1:2017, IEC 62321-5:2013, IEC 62321-7-1:2015, IEC 62321-6:2015 and IEC62321-8:2017, analysis was performed by ICP-OES, UV-Vis and GC-MS.

Test Item(s)	Limit	Unit(s)	MDL	A13
Cadmium(Cd)	100	mg/kg	2	ND
Lead(Pb)	0.1	%	-	92.4▲
Mercury(Hg)	1000	mg/kg	2	ND
Hexavalent Chromium (Cr(VI)) ▼	-	µg/cm ²	0.10	ND
Polybromobiphenyl (PBBs)	1000	mg/kg	-	ND
Monobromobiphenyl (MonoBB)	-	mg/kg	5	ND
Dibromobiphenyl (DiBB)	-	mg/kg	5	ND
Tribromobiphenyl (TriBB)	-	mg/kg	5	ND
Tetrabromobiphenyl (TetraBB)	-	mg/kg	5	ND
Pentabromobiphenyl (PentaBB)	-	mg/kg	5	ND
Hexabromobiphenyl (HexaBB)	-	mg/kg	5	ND
Heptabromobiphenyl (HeptaBB)	-	mg/kg	5	ND
Octabromobiphenyl (OctaBB)	-	mg/kg	5	ND
Nonabromobiphenyl (NonaBB)	-	mg/kg	5	ND
Decabromobiphenyl (DecaBB)	-	mg/kg	5	ND
Polybromodiphenyl ether(PBDEs)	1000	mg/kg	-	ND
Monobromodiphenylether (MonoBDE)	-	mg/kg	5	ND
Dibromodiphenylether (DiBDE)	-	mg/kg	5	ND
Tribromodiphenylether (TriBDE)	-	mg/kg	5	ND
Tetrabromodiphenylether (TetraBDE)	-	mg/kg	5	ND
Pentabromodiphenylether (PentaBDE)	-	mg/kg	5	ND
Hexabromodiphenylether (HexaBDE)	-	mg/kg	5	ND
Heptabromodiphenylether (HeptaBDE)	-	mg/kg	5	ND
Octabromodiphenylether (OctaBDE)	-	mg/kg	5	ND
Nonabromodiphenylether (NonaBDE)	-	mg/kg	5	ND
Decabromodiphenylether (DecaBDE)	-	mg/kg	5	ND
Dibutyl Phthalate(DBP)	1000	mg/kg	50	ND
Benzyl Butyl Phthalate(BBP)	1000	mg/kg	50	ND



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Test Item(s)	Limit	Unit(s)	MDL	A13
Bis-(2-ethylhexyl) Phthalate(DEHP)	1000	mg/kg	50	ND
Diisobutyl Phthalate(DIBP)	1000	mg/kg	50	ND

Notes:

- (1) The maximum permissible limit is quoted from RoHS Directive (EU) 2015/863.
 - (2) IEC 62321 series is equivalent to EN 62321 series
 - (3) ▼ = a. The sample is positive for CrVI if the CrVI concentration is greater than 0.13 µg/cm². The sample coating is considered to contain CrVI.
 - b. The sample is negative for CrVI if CrVI is ND (concentration less than 0.10 µg/cm²). The coating is considered a non-CrVI based coating.
 - c. The result between 0.10 µg/cm² and 0.13 µg/cm² is considered to be inconclusive - unavoidable coating variations may influence the determination.
- Information on storage conditions and production date of the tested sample is unavailable and thus Cr(VI) results represent status of the sample at the time of testing.

Element(s)

Test Method: With reference to US EPA 3050B:1996, analysis was performed by ICP-OES/AAS.

Test Item(s)	Unit(s)	MDL	A13
Antimony(Sb)	mg/kg	10	ND
Beryllium(Be)	mg/kg	5	ND

Halogen

Test Method: With reference to EN 14582:2016, analysis was performed by IC.

Test Item(s)	Unit(s)	MDL	A13
Fluorine(F)	mg/kg	20	ND
Chlorine(Cl)	mg/kg	50	ND
Bromine(Br)	mg/kg	50	ND
Iodine(I)	mg/kg	50	ND

Hexabromocyclododecane (HBCDD)

Test Method: With reference to IEC 62321-9:2021, analysis was performed by GC-MS.

Test Item(s)	CAS No.	Unit(s)	MDL	A13
Hexabromocyclododecane (HBCDD)	134237-50-6 /134237-51-7 /134237-52-8 /25637-99-4 /3194-55-6	mg/kg	20	ND

Phthalates

Test Method: With reference to EN 14372:2004, analysis was performed by GC-MS.



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Test Item(s)	CAS No.	Unit(s)	MDL	A13
Diisononyl Phthalate (DINP)	28553-12-0 /68515-48-0	%	0.010	ND
Di-n-Octyl Phthalate(DNOP)	117-84-0	%	0.003	ND
Diisodecyl Phthalate (DIDP)	26761-40-0 /68515-49-1	%	0.010	ND
Dipentyl Phthalate (DnPP)	131-18-0	%	0.003	ND
Di-n-Hexyl Phthalate(DnHP)	84-75-3	%	0.003	ND
Diisopentyl Phthalate(DIPP)	605-50-5	%	0.003	ND

Perfluorooctane Sulfonates (PFOS) and its derivatives and Perfluorooctanoic Acid (PFOA) and its salts

Test Method: With reference to CEN/TS 15968:2010, analysis was performed by HPLC-MS or LC-MS/MS.

Test Item(s)	CAS No.	Unit(s)	MDL	A13
PFOS and its derivatives	-	mg/kg	-	ND
Perfluorooctane Sulfonates (PFOS) and its salts*	1763-23-1	mg/kg	0.010	ND
N-ethylperfluoro-1-octanesulfonamide (N-EtFOFA)	4151-50-2	mg/kg	0.010	ND
N-methylperfluoro-1-octanesulfonamide (N-MeFOFA)	31506-32-8	mg/kg	0.010	ND
2-(N-ethylperfluoro-1-octanesulfonamido) -ethanol (N-EtFOFE)	1691-99-2	mg/kg	0.010	ND
2-(N-methylperfluoro-1-octanesulfonamido) -ethanol (N-MeFOFE)	24448-09-7	mg/kg	0.010	ND
Perfluorooctane Sulfonamide (PFOSA)	754-91-6	mg/kg	0.010	ND
Perfluorooctanoic Acid (PFOA) and its salts*	335-67-1	mg/kg	0.010	ND

Notes:

(1) Perfluorooctanoic acid (PFOA) and its salts* including PFOA (CAS No. 335-67-1), APFO (CAS No. 3825-26-1), PFOA-Na (CAS No. 335-95-5), PFOA-K (CAS No. 2395-00-8), PFOA-Ag (CAS No. 335-93-3) and PFOA-F (CAS No. 335-66-0). The result of PFOA is used to represent PFOA and its salts.

(2) Perfluorooctane sulfonates (PFOS) and its salts* including PFOS (CAS No. 1763-23-1), POSF(CAS No. 307-35-7), PFOS-K (CAS No. 2795-39-3), PFOS-NH₄ (CAS No. 29081-56-9), PFOS-N(C₁₀H₂₁)₂(CH₃)₂ (CAS No. 251099-16-8), PFOS-NH₂(C₂H₄OH)₂ (CAS No. 70225-14-8), PFOS-Li (CAS No. 29457-72-5), PFOS-N(C₂H₅)₄ (CAS No. 56773-42-3) and PFOS-Na (CAS No. 4021-47-0). The result of PFOS is used to represent PFOS and its salts.

Red Phosphorus as Phosphorus

Test Method: With reference to US EPA 3052:1996, analysis was performed by ICP-OES/AAS.

Test Item(s)	Unit(s)	MDL	A13
Red Phosphorus as Phosphorus	mg/kg	20	ND



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AfPS GS 2019:01 PAK-Polycyclic Aromatic Hydrocarbons (PAHs)

Test Method: With reference to AfPS GS 2019:01 PAK, analysis was performed by GC-MS.

Test Item(s)	CAS No.	Unit(s)	MDL	A13
Benzo(a)pyrene(BaP)	50-32-8	mg/kg	0.1	ND
Benzo(e)pyrene(BeP)	192-97-2	mg/kg	0.1	ND
Benzo(a)anthracene(BaA)	56-55-3	mg/kg	0.1	ND
Benzo(b)Fluoranthene(BbF)	205-99-2	mg/kg	0.1	ND
Benzo(j)fluoranthene(BjF)	205-82-3	mg/kg	0.1	ND
Benzo(k)Fluoranthene(BkF)	207-08-9	mg/kg	0.1	ND
Chrysene(CHR)	218-01-9	mg/kg	0.1	ND
Dibenzo(a,h)Anthracene(DBA)	53-70-3	mg/kg	0.1	ND
Benzo(g,h,i)perylene(BPE)	191-24-2	mg/kg	0.1	ND
Indeno(1,2,3-c,d)pyrene(IPY)	193-39-5	mg/kg	0.1	ND
Phenanthrene(PHE)	85-01-8	mg/kg	0.1	ND
Pyrene(PYR)	129-00-0	mg/kg	0.1	ND
Anthracene(ANT)	120-12-7	mg/kg	0.1	ND
Fluoranthene(FLT)	206-44-0	mg/kg	0.1	ND
Sum of Phenanthrene(PHE), Pyrene(PYR), Anthracene(ANT), Fluoranthene(FLT)	-	mg/kg	-	ND
Naphthalene(NAP)	91-20-3	mg/kg	0.1	ND
Sum of 15 PAHs	-	mg/kg	-	ND
Material Category	-	-	-	-

Notes:

AfPS (German commission for Product Safety) : PAHs requirements

Parameter	Category 1	Category 2		Category 3	
		Materials intended to be placed in the mouth, or materials coming into long-term contact with skin (more than 30s) during the intended use -in toys according to Directive 2009/48/EC or -for the use by children ^{a,b} up to 3 years of age.	Materials not covered by category 1, coming into long-term contact (more than 30s) or short-term repetitive contact ^c with skin during the intended or foreseeable use ^d .		Materials covered neither by category 1 nor by category 2, coming into short-term contact (up to 30s) with skin during the intended or foreseeable use.
		a. use by children	b. other consumer products	a. use by children	b. other consumer products



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Benzo(a)pyrene (BaP) mg/kg	< 0.2	< 0.2	< 0.5	< 0.5	< 1
Benzo(e)pyrene (BeP) mg/kg	< 0.2	< 0.2	< 0.5	< 0.5	< 1
Benzo(a)anthracene (BaA) mg/kg	< 0.2	< 0.2	< 0.5	< 0.5	< 1
Benzo(b)fluoranthene (BbF) mg/kg	< 0.2	< 0.2	< 0.5	< 0.5	< 1
Benzo(j)fluoranthene (BjF) mg/kg	< 0.2	< 0.2	< 0.5	< 0.5	< 1
Benzo(k)fluoranthene (BkF) mg/kg	< 0.2	< 0.2	< 0.5	< 0.5	< 1
Chrysene (CHR) mg/kg	< 0.2	< 0.2	< 0.5	< 0.5	< 1
Dibenzo(a,h)anthracene (DBA) mg/kg	< 0.2	< 0.2	< 0.5	< 0.5	< 1
Benzo(g,h,i)perylene (BPE) mg/kg	< 0.2	< 0.2	< 0.5	< 0.5	< 1
Indeno(1,2,3-cd)pyrene (IPY) mg/kg	< 0.2	< 0.2	< 0.5	< 0.5	< 1
Phenanthrene (PHE), pyrene (PYR), anthracene (ANT), fluoranthene (FLT), mg/kg	< 1 Sum	< 5 Sum	< 10 Sum	< 20 Sum	< 50 Sum
Naphthalene (NAP) mg/kg	< 1	< 2	< 10		
Sum of 15 PAHs	<1	< 5	< 10	< 20	< 50

Notes:

- ^a A "Child" is legally defined as a person before reaching the age of 14 years.
- ^b Use by children includes both active and passive contact by children.
- ^c Definition "short-term repetitive contact" taken from REACH Annex XVII entry 50 amendment (Regulation (EC) No.1272/2013)
- ^d According to the definition of the German Product Safety Act (ProdSG) (chapter 1 Article 2 No. 28) "foreseeable use" shall mean the use of a product in a manner that the person placing it on the market, has not intended, but which could be reasonably foreseeable.

Remark:

The German committee on Product Safety (AfPS) published a new PAHs document (AfPS GS 2019:01 PAK) on April 10, 2020, which will be binding for the issue of GS mark certificate from July 1, 2020.

▲ According to the declaration from the client, Lead (Pb) in No.A13 is exempted by EU RoHS directive 2011/65/EU based on [ANNEX III 7(a)]: Lead in high melting temperature type solders (i.e. lead-based alloys containing 85 % by weight or more lead).



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More information about exemption can be found via the following link:

[https://rohs.sgsonline.com.cn/PDFLinks/en/RSTS-TP-037%20RoHS%20Exemption%20\(EN\).pdf](https://rohs.sgsonline.com.cn/PDFLinks/en/RSTS-TP-037%20RoHS%20Exemption%20(EN).pdf)

Unless otherwise stated, the decision rule for conformity reporting is based on Binary Statement for Simple Acceptance Rule ($w=0$) stated in ILAC-G8:09/2019.



SGS CSTC (Shanghai) Co., Ltd.
Testing Center - Chemical Laboratory

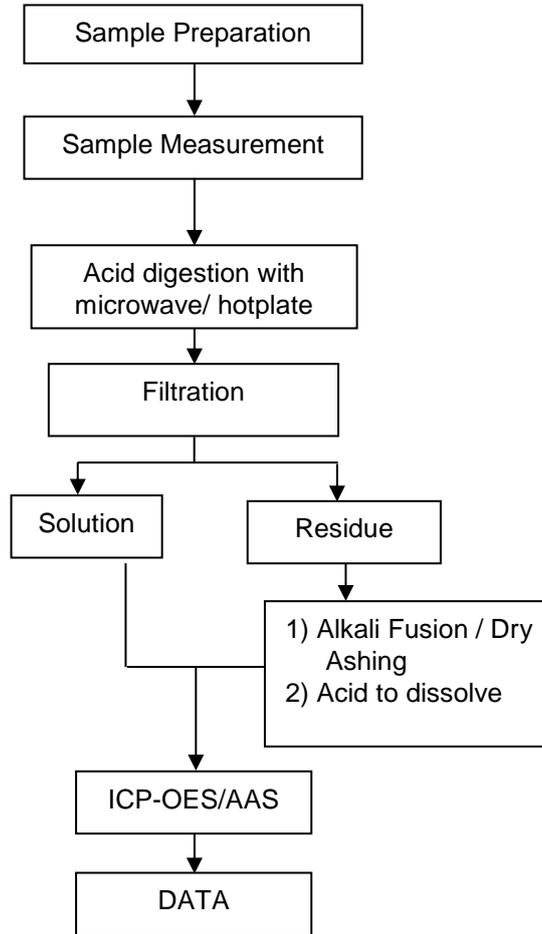
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Elements Testing Flow Chart

These samples were dissolved totally by pre-conditioning method according to below flow chart.



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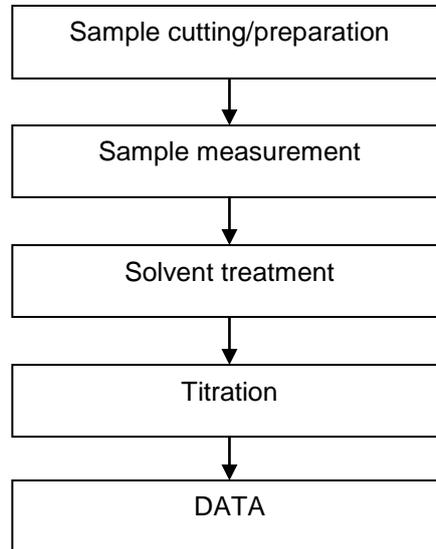
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Titration Testing Flow Chart



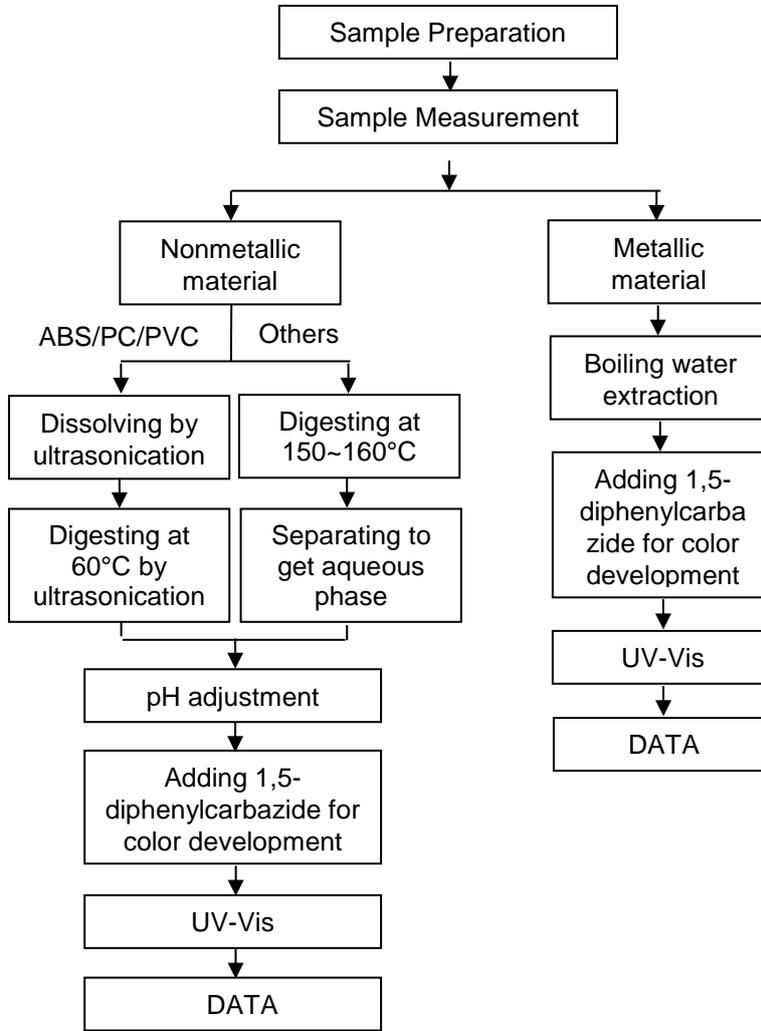
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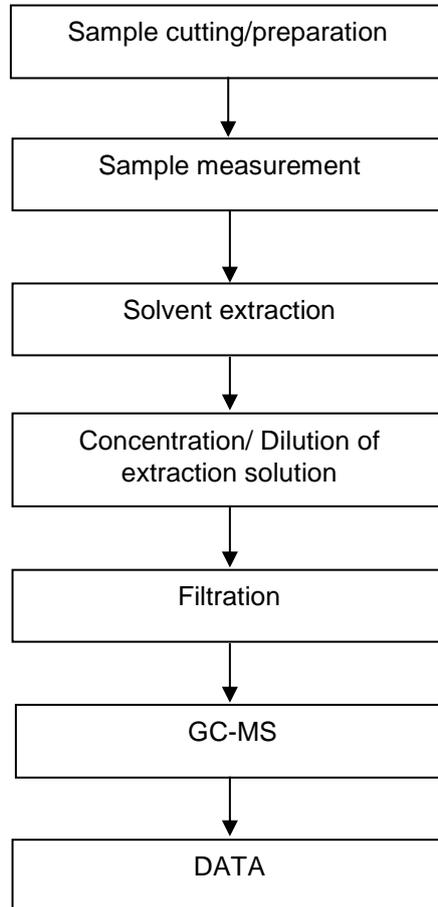
Hexavalent Chromium (Cr(VI)) Testing Flow Chart



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PBBs/PBDEs Testing Flow Chart



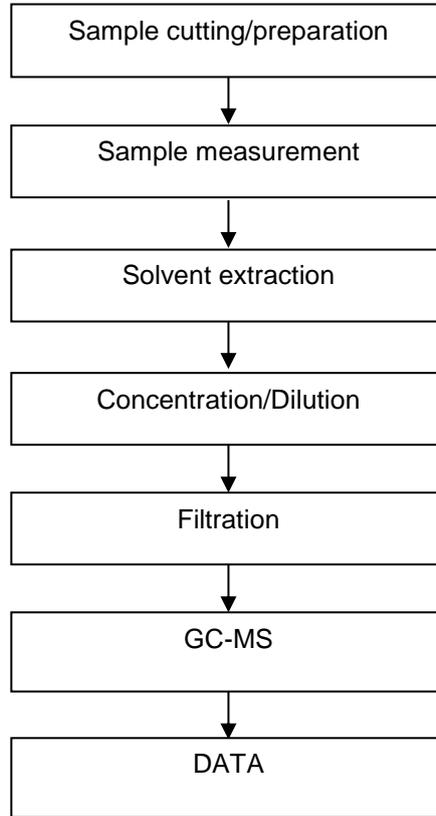
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Phthalates Testing Flow Chart



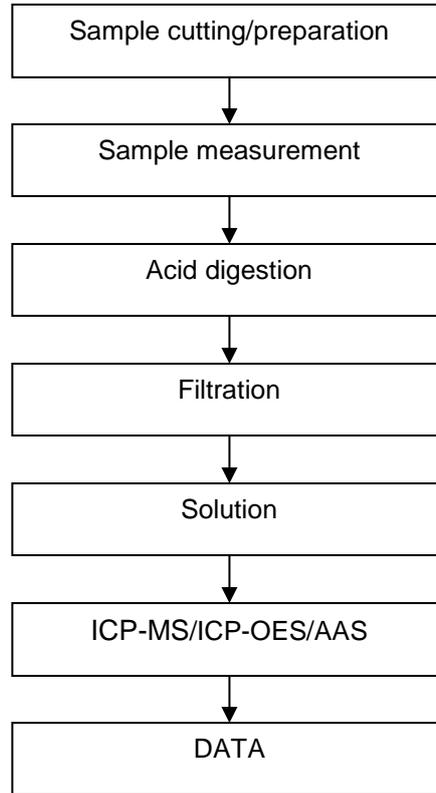
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Elements Testing Flow Chart



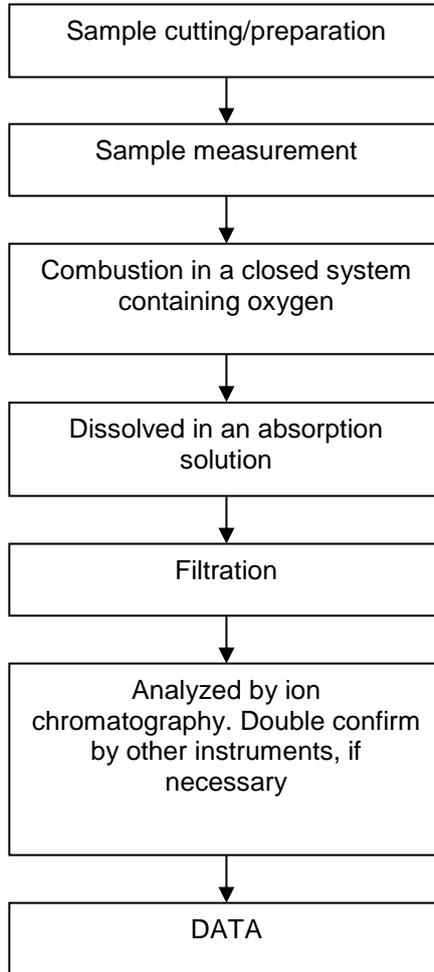
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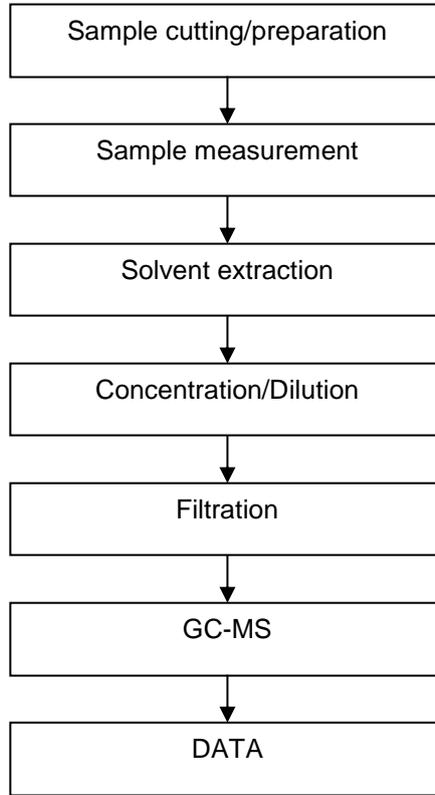
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Halogen Testing Flow Chart



HBCDD Testing Flow Chart



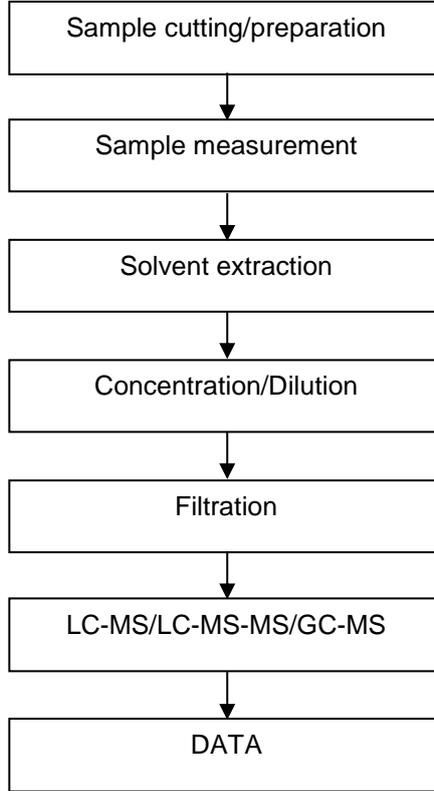
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PFASs/ PFOS/PFOA Testing Flow Chart

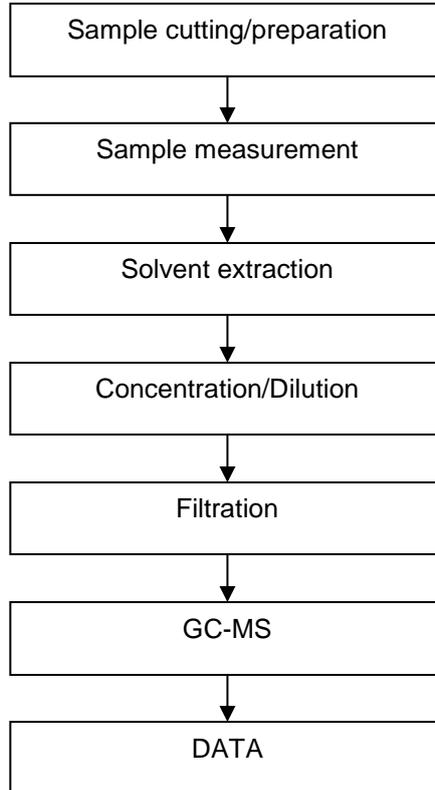


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PAHs Testing Flow Chart



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