



Test Report No. F690101/LF-CTSAYAA23-44737R1

Issued Date : 2023. 12. 05


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HYSOLEM CO., LTD

99, Seogam-ro
Iksan-si, Jeollabuk-do
Korea

The following sample(s) was/were submitted and identified by/on behalf of the client as:-

SGS File No. : AYAA23-44737R1
Product Name : Epoxy Molding Compound (LMC-500 Grade)
Item No./Part No. : N/A
Received Date : 2023. 11. 24
Test Period : 2023. 11. 24 to 2023. 12. 05
Supersede/Referral : The test report supersedes previous report number, "F690101/LF-CTSAYAA23-44737" issued by SGS Korea Co., Ltd.
Test Results : For further details, please refer to following page(s)


Tonny Park


Billy Oh

Technical Manager / SGS Korea Co., Ltd

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Sample No. : AYAA23-44737R1.001
Sample Description : Epoxy Molding Compound (LMC-500 Grade)
Item No./Part No. : N/A
Materials : Epoxy molding compound

Heavy Metals

Test Items	Unit	Test Method	MDL	Results
Cadmium (Cd)	mg/kg	With reference to IEC 62321-5 : 2013, by ICP-OES	0.5	N.D.
Lead (Pb)	mg/kg	With reference to IEC 62321-5 : 2013, by ICP-OES	5	N.D.
Mercury (Hg)	mg/kg	With reference to IEC 62321-4 : 2013+AMD1:2017CSV, by ICP-OES	2	N.D.
Hexavalent Chromium (Cr VI)*	mg/kg	With reference to IEC 62321-7-2 : 2017, by UV-Vis and/or with reference to IEC 62321-5 : 2013, by ICP-OES	8	N.D.

Total Metals

Test Items	Unit	Test Method	MDL	Results
Antimony (Sb)	mg/kg	With reference to EPA 3052 : 1996, EPA 6010D : 2018, by ICP-OES	10	N.D.
Beryllium (Be)	mg/kg	With reference to EPA 3052 : 1996, EPA 6010D : 2018, by ICP-OES	0.5	N.D.

Flame Retardants-PBBs/PBDEs

Test Items	Unit	Test Method	MDL	Results
Monobromobiphenyl	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Dibromobiphenyl	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Tribromobiphenyl	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Tetrabromobiphenyl	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Pentabromobiphenyl	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Hexabromobiphenyl	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Heptabromobiphenyl	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Octabromobiphenyl	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Nonabromobiphenyl	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Decabromobiphenyl	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Monobromodiphenyl ether	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Dibromodiphenyl ether	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Tribromodiphenyl ether	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Tetrabromodiphenyl ether	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Pentabromodiphenyl ether	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.

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Sample No. : AYAA23-44737R1.001
Sample Description : Epoxy Molding Compound (LMC-500 Grade)
Item No./Part No. : N/A
Materials : Epoxy molding compound

Flame Retardants-PBBs/PBDEs

Test Items	Unit	Test Method	MDL	Results
Hexabromodiphenyl ether	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Heptabromodiphenyl ether	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Octabromodiphenyl ether	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Nonabromodiphenyl ether	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.
Decabromodiphenyl ether	mg/kg	With reference to IEC 62321-6 : 2015, by GC-MS	5	N.D.

Phthalates

Test Items	Unit	Test Method	MDL	Results
Di-(2-ethylhexyl) phthalate (DEHP)	mg/kg	With reference to IEC 62321-8 : 2017, by GC-MS	50	N.D.
Di-butyl phthalate (DBP)	mg/kg	With reference to IEC 62321-8 : 2017, by GC-MS	50	N.D.
Benzyl butyl phthalate (BBP)	mg/kg	With reference to IEC 62321-8 : 2017, by GC-MS	50	N.D.
Di-isobutyl phthalate (DIBP)	mg/kg	With reference to IEC 62321-8 : 2017, by GC-MS	50	N.D.
Di-isodecyl phthalate (DIDP)	mg/kg	With reference to IEC 62321-8 : 2017, by GC-MS	50	N.D.
Di-isononyl phthalate (DINP)	mg/kg	With reference to IEC 62321-8 : 2017, by GC-MS	50	N.D.
Di-n-octyl phthalate (DNOP)	mg/kg	With reference to IEC 62321-8 : 2017, by GC-MS	50	N.D.
Di-n-hexyl phthalate (DNHP)	mg/kg	With reference to IEC 62321-8 : 2017, by GC-MS	50	N.D.
Di-n-pentyl phthalate(DPP, DnPP)	mg/kg	With reference to IEC 62321-8 : 2017, by GC-MS	50	N.D.
Di-iso-pentyl phthalate(DIPP)	mg/kg	With reference to IEC 62321-8 : 2017, by GC-MS	50	N.D.
Bis(2-methoxyethyl) phthalate (BMP, BMEP, DMEP)	mg/kg	With reference to IEC 62321-8 : 2017, by GC-MS	50	N.D.
n-Pentyl-isopentyl phthalate (iPnPP)	mg/kg	With reference to IEC 62321-8 : 2017, by GC-MS	50	N.D.

Halogen Content

Test Items	Unit	Test Method	MDL	Results
Bromine(Br)	mg/kg	With reference to BS EN 14582 : 2016, by IC	30	N.D.
Chlorine(Cl)	mg/kg	With reference to BS EN 14582 : 2016, by IC	30	N.D.

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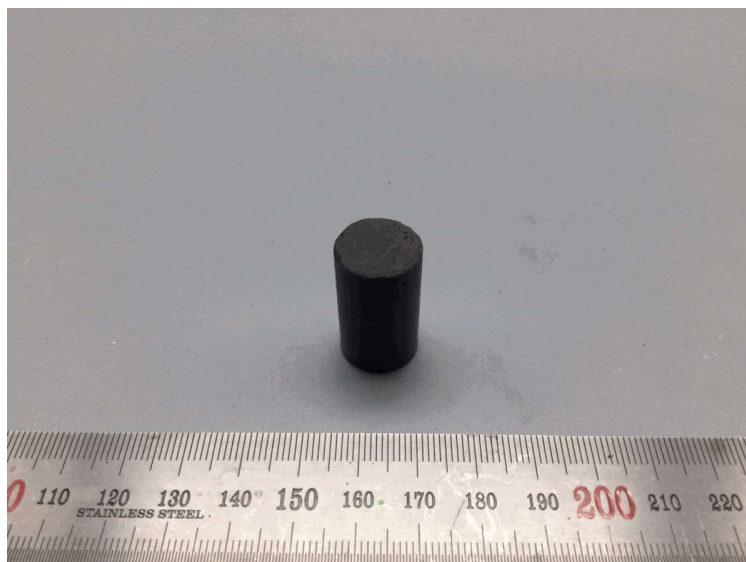
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- NOTE:
- (1) N.D. = Not detected. (<MDL)
 - (2) mg/kg = ppm, ug/kg = ppb, mg/L = ppm
 - (3) MDL = Method Detection Limit
 - (4) - = No regulation
 - (5) ** = Qualitative analysis (No Unit)
 - (6) Negative = Undetectable / Positive = Detectable
 - (7) * = a. The result of Hexavalent Chromium (Cr(VI)) is "ND" as the result of Chromium (Cr) is "ND", and confirmation test of Hexavalent Chromium (Cr(VI)) is not required.
b. If the content of Total Chromium (Cr) is greater than the MDL of Hexavalent Chromium (Cr(VI)), it is the result of hexavalent Chromium by UV-VIS.
 - (8) The results shown in this test report refer only to the sample(s) tested unless otherwise stated.
- This test report is not related to Korea Laboratory Accreditation Scheme.

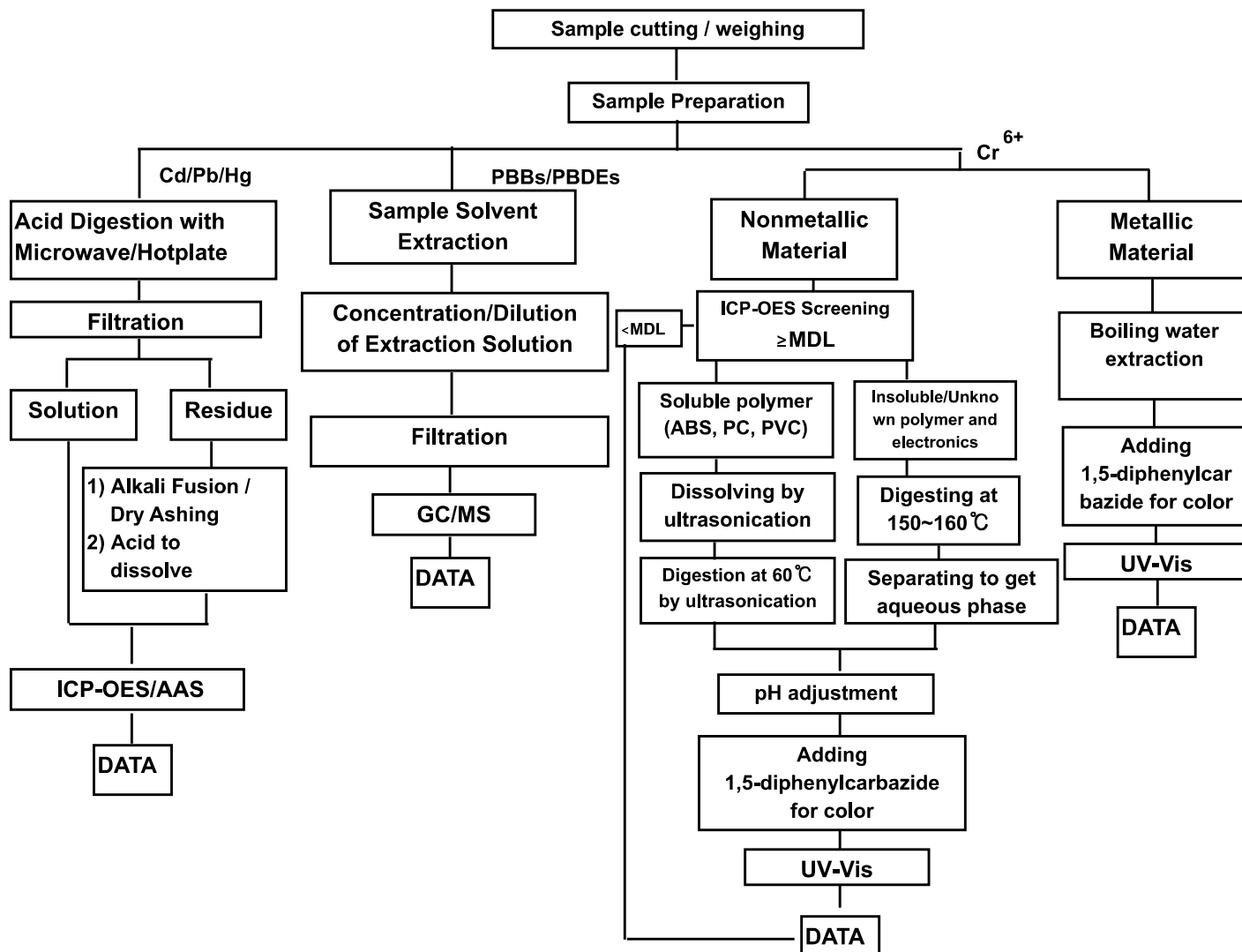
Picture of Sample as Received:



AYAA23-44737R1.001

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Testing Flow Chart for RoHS: Cd/Pb/Hg/Cr⁶⁺ /PBBs&PBDEs Testing

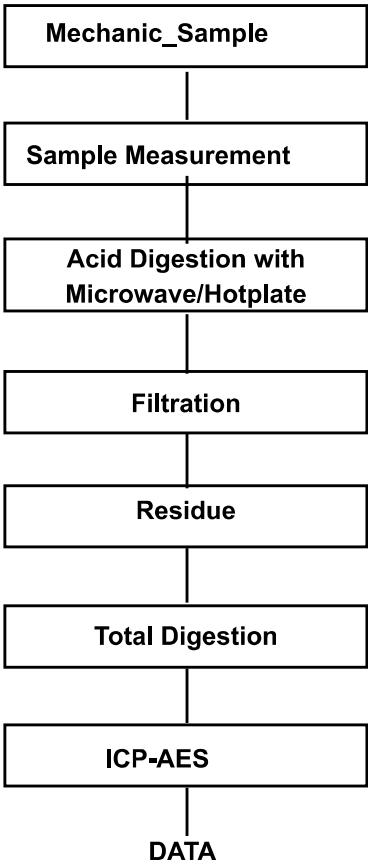


The samples were dissolved totally at the acid digestion step of the above flow chart for Cd,Pb,Hg
 Section Chief : Tonny Park



Flow Chart for Inorganic Elements Testing

Inorganic Elements

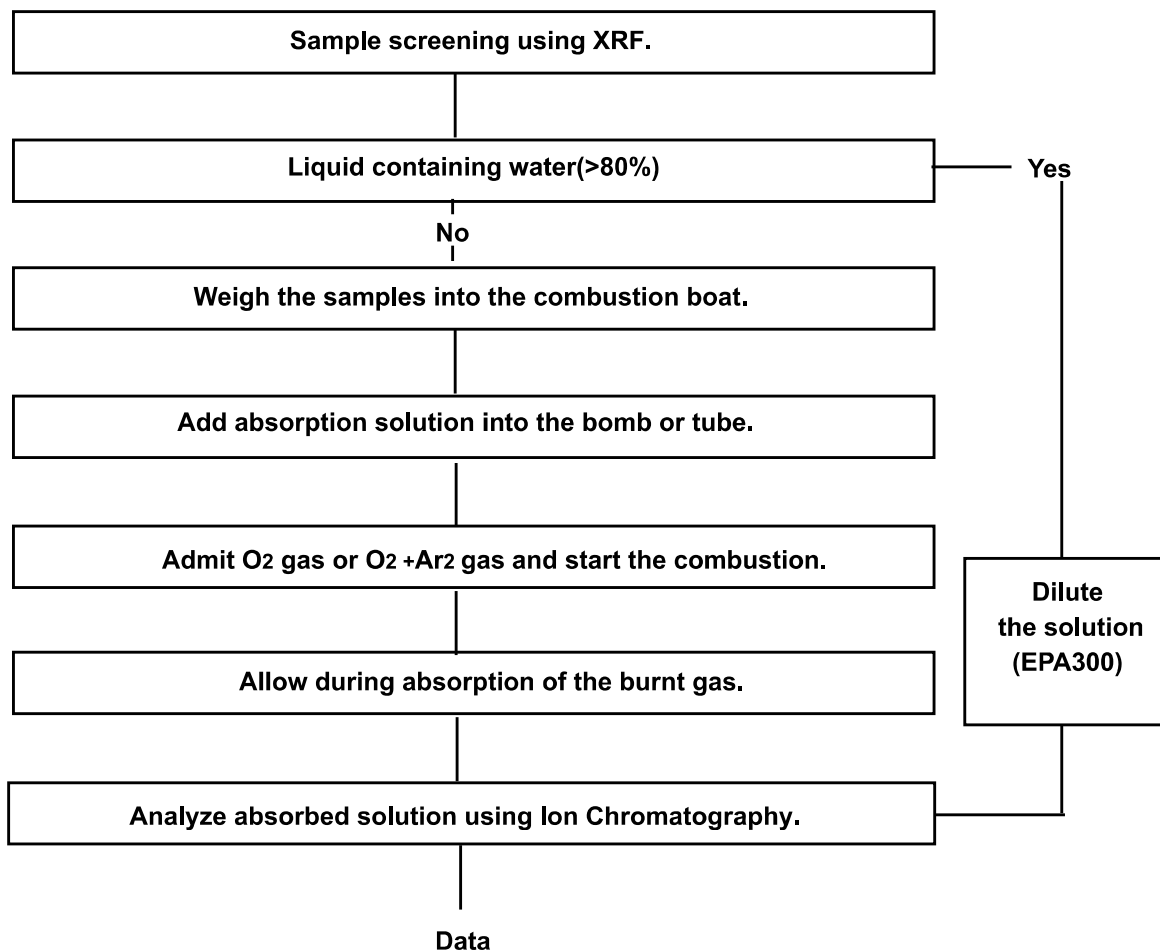


Major Inorganic Heavy Metals	Antimony(Sb) , Beryllium(Be) , Phosphorus(P) , Arsenic(As) etc.
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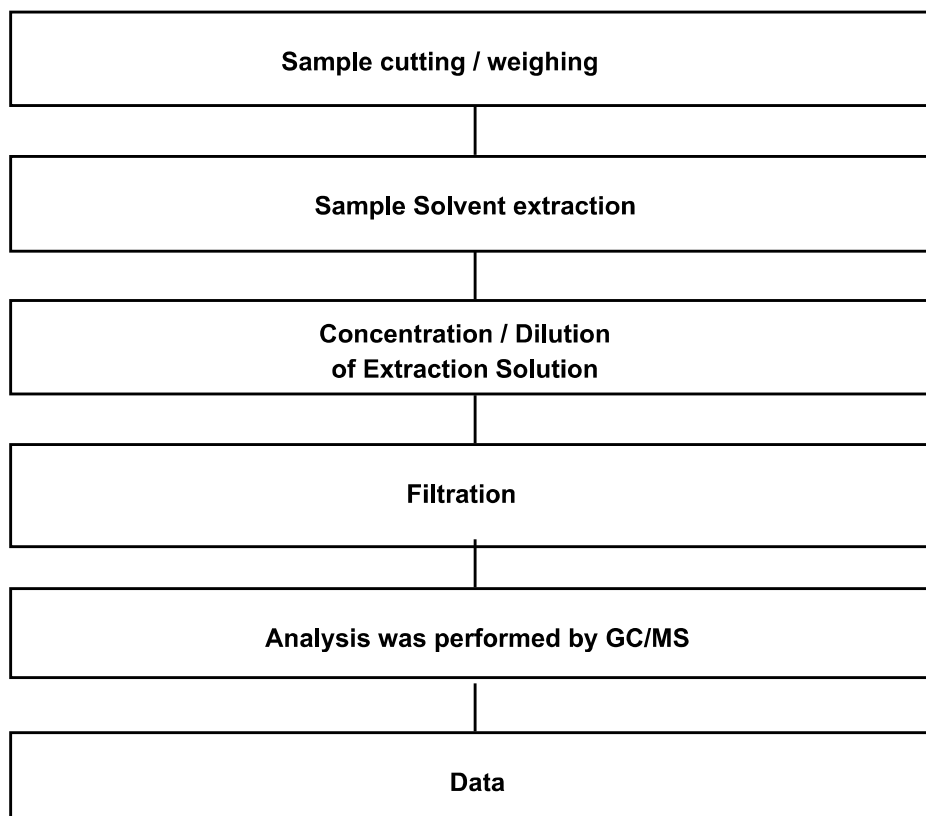
Flow Chart for Halogen Test



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Flow Chart for Phthalate Test



***** End of Report *****

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